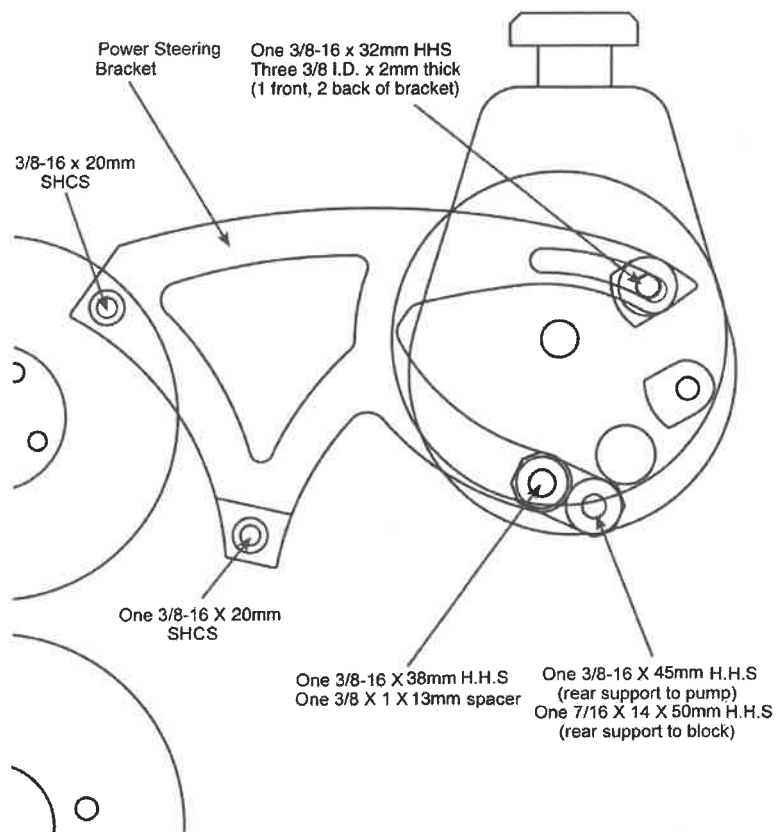


FORD 302 / 351 Cleveland Power Steering Bracket Kit

Parts List

- 1 x P/S Bracket
 - 1 x Support Bracket
 - 2 x 3/8-16 x 20mm SHCS
(P/S Bracket to waterpump)
 - 1 x 3/8-16 x 32mm HHS
(P/S Bracket to P/S pump-top slot)
 - 6 x 3/8 x 1 x 2mm washers
(2 between P/S Bracket
& P/S pump, 1 front top & bottom)
 - 1 x 3/8-16 x 13mm spacer
(between P/S bracket & P/S pump)
 - 1 x 3/8-16 x 45mm HHS (P/S support
bracket to back of P/S pump)
 - 1 x Front bracket to lower to P/S pump
 - 1 x 7/16-14 x 50mm HHS P/S
Support bracket to engine block
- HHS = Hex head screw
SHCS = Socket head cap screw



Assembly Instructions

1. Bolt P/S Bracket & waterpump to engine block using two 3/8-16 x 20mm socket head cap screws.
2. Bolt bottom of power steering pump to P/S Bracket using one 3/8-16 x 38mm hex head screw & one 3/8 x 1 x 13mm spacer between P/S Bracket & p/s pump.
3. Bolt top of power steering pump to P/S Bracket using one 3/8-16 x 32mm hex head screw & three 3/8 x 1 x 2mm washers (2 between P/S Bracket & p/s pump, 1 in front). Leave loose for adjustment.
4. Bolt P/S Support Bracket to back of p/s pump using one 3/8-16 x 45mm hex head screw. Bolt other side of P/S Support Bracket to engine block using one 7/16-14 x 50mm hex head screw.
5. Install belt. Adjust belt tension by pulling out on p/s pump. Tighten 3/8-16 x 45mm hex head cap screw to tighten in position.