Classic Update Series

_____ 1971-73 Ford Mustang START HERE!

PLEASE READ THIS BEFORE STARTING INSTALLATION!

This wiring kit is designed for ease of installation. Please read the guidelines below, BEFORE STARTING your installation to guarantee a successful job. Use an appropriate crimping tool which folds the wings of the open barrel terminals down into the wire as shown below. If you use our crimping tools and correctly crimp the included terminals, soldering is not necessary. If you are unsure about a particular crimp, soldering is recommended. Our factory crimped terminations are installed by GM approved five ton presses, and soldering these terminations is not necessary. AAW offers a great terminal crimping video entitled "Proper Crimping Video". It can be viewed by visiting YouTube. Type the following address into your web browser to go directly to the video: www.youtube.com/watch?v=JAgEDoVI-co.



PLEASE READ THESE HELPFUL INSTALLATION TIPS BEFORE GOING ANY FURTHER!

Prior to installing the Dash/Main harness in your vehicle, plug all of the fuses (see a detailed picture, on page 4, of the fuse installation locations), into this harness.

AS THIS HARNESS IS DESIGNED FOR USE IN A MODIFIED VEHICLE REQUIRING A HIGHER RATE OF CHARGE, IT DOES NOT SUPPORT THE USE OF A STOCK (ORIGINAL) ALTERNATOR. IT IS DESIGNED FOR USE WITH AN INTERNALLY REGULATED GM "SI" STYLE OR SINGLE WIRE STYLE ALTERNATOR. ADAPTERS (WHICH ARE NOT INCLUDED WITH THIS KIT) THAT ARE AVAILABLE FROM SEVERAL SOURCES WILL BE NECESSARY TO USE ANY ALTERNATOR OTHER THAN A GM "SI" STYLE OR SINGLE WIRE STYLE UNIT.

STEP 1: DISCONNECT YOUR BATTERY:

Disconnect the battery before installing the wiring kit to prevent any accidental shorting caused by loose bare wire ends.

STEP 2: START INSTALLING KIT (see page 7):

This kit is broken down into individual steps that are identified by a letter printed on the instruction sheets visible through each bag. These letters are the order of operation for installing your kit, start with bag letter G. The order of installation is shown below. You will use this main instruction sheet, **92971679**, to complete the installation process of bag G. See page **seven** of this instruction set and Fuse Block Mounting instruction sheet **92971696** to begin.

G - 510887 Dash Harness Kit

H - 510664 Gauge Cluster Kit

M - 510667 Rear Body Kit

V - 510730 VSS Connection Kit

Z - 510476 Alternator and Main Power Connection Kit

STEP 3: RECONNECT YOUR BATTERY:

When you have completed the installation and are ready to reconnect the battery, make sure that the following electrical system grounds are in place:

- A. Battery is grounded to the ENGINE BLOCK.
- Battery is grounded to the frame.
- C. Engine block is grounded to the frame.
- D. Body is grounded to the frame.

STEP 4: CHECK ALL ELECTRICAL FUNCTIONS:

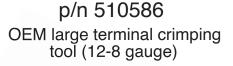
Any non-functioning items should be checked for proper installation. Any problems with your wiring and electrical circuit functions should be addressed to American Autowire Systems, Inc. as soon as possible to avoid any warranty problems.

If you have any questions concerning this or any of our products, please feel free to call us at 1-856-933-0801.

AMERICAN AUTOWIRE MAKES IT EASY !!

We carry many accessories for your 1971-73 Ford Mustang

p/n 510585 OEM small terminal crimping tool (18-14 gauge)





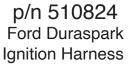
p/n 510587 Includes Both terminal crimping tools



p/n 500093 **Universal Waterproof** Relay Kit

Universal Relay Kit







p/n 500801 **Ballast Resistor Kit**



GM "SI" series to Ford "3G" Alternator Adapter







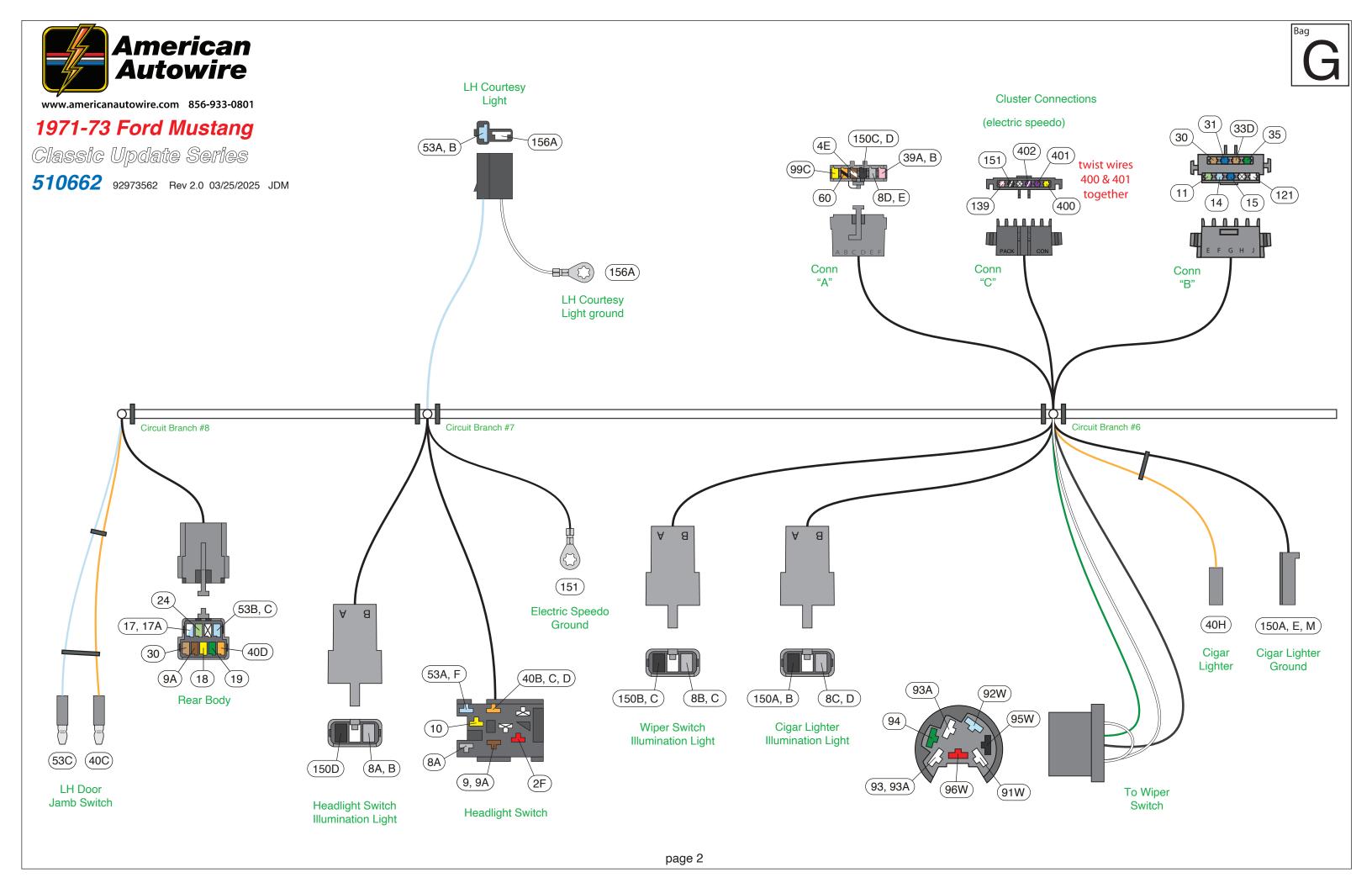
1971-73 Ford Mustang

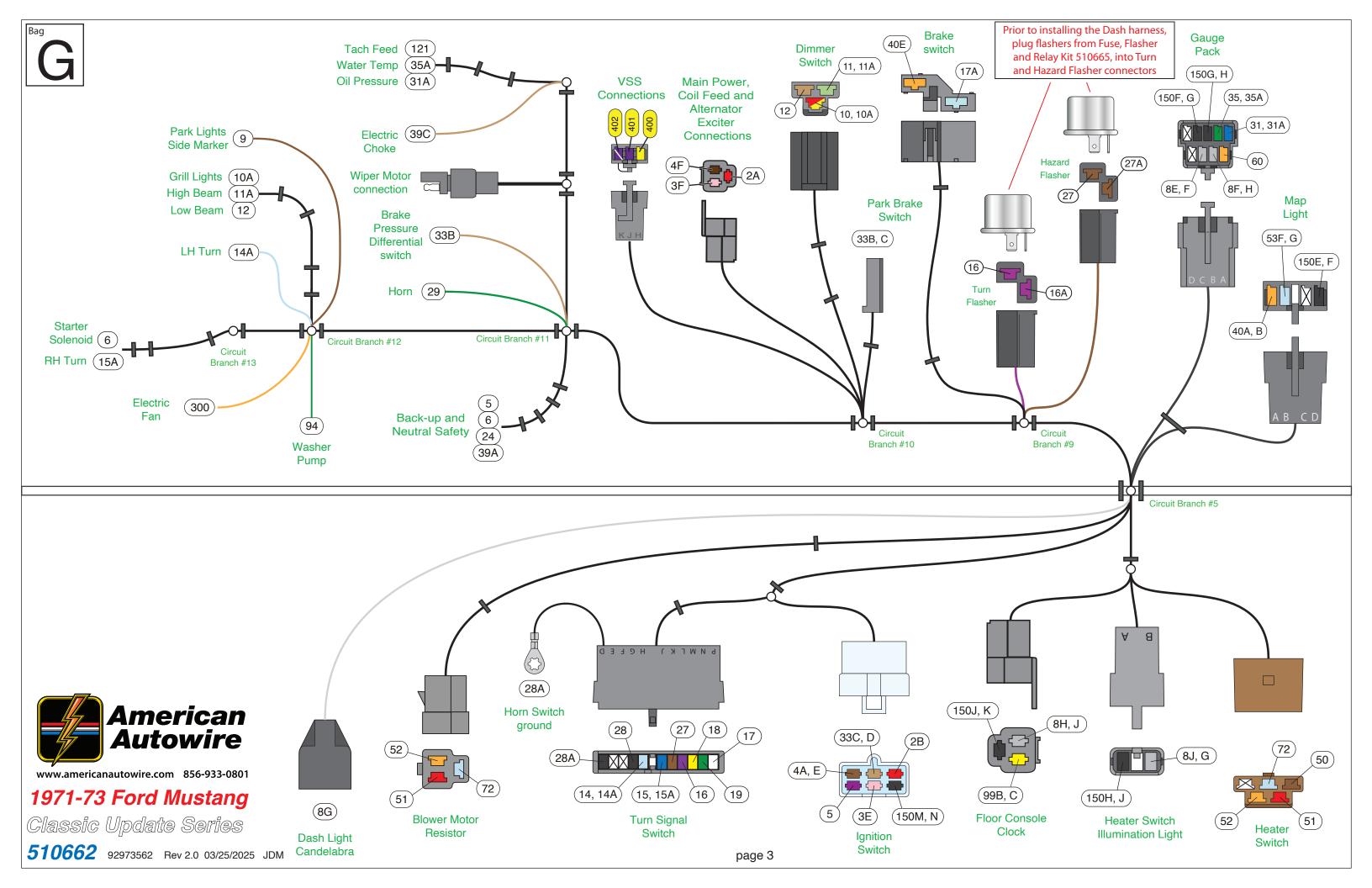
Classic Update Series

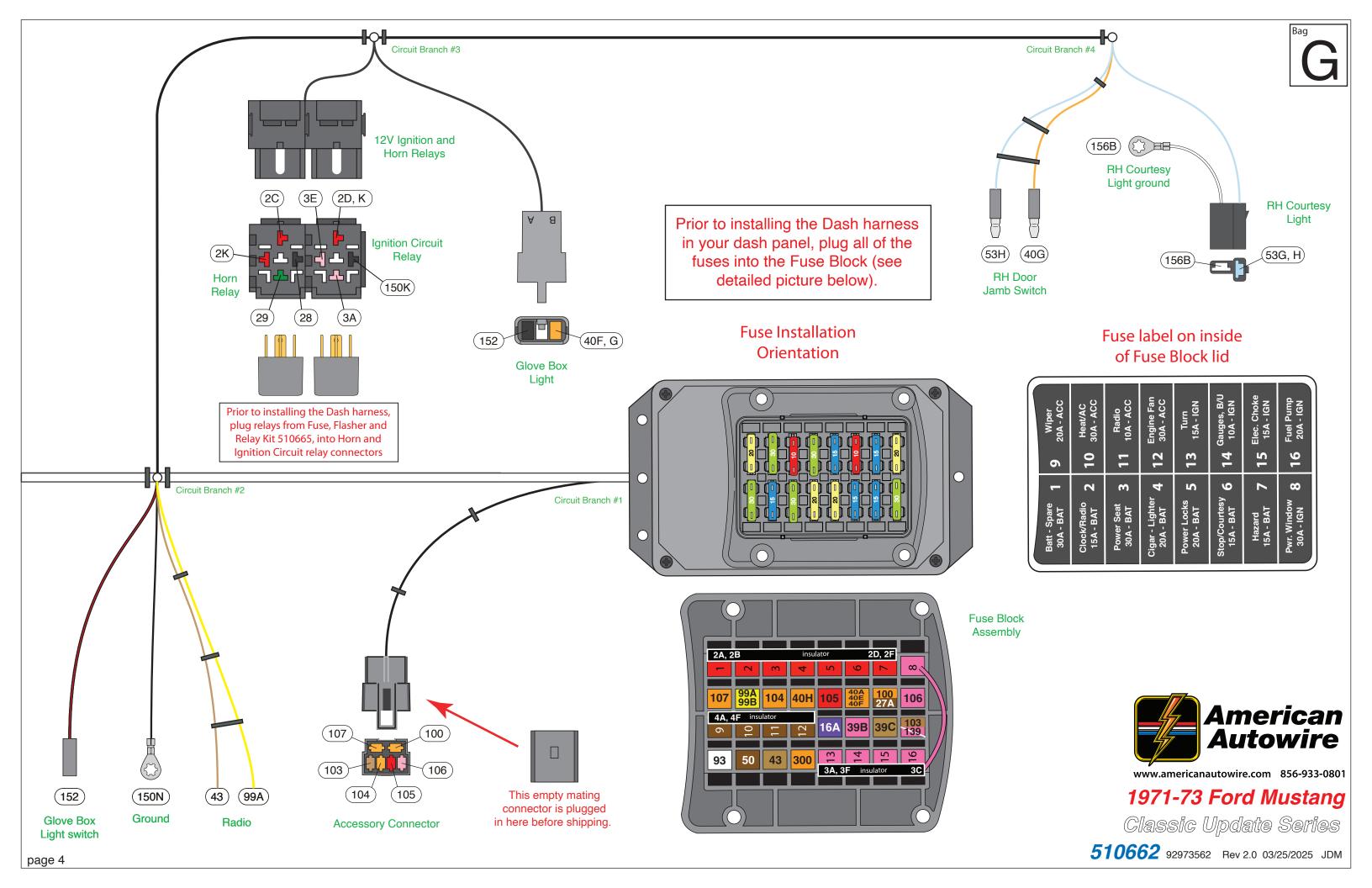
510662

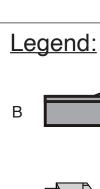
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(terminal, 56 series, single female, 15 pcs.)

D (terminal, 56 series, double female, 13 pcs.)

(sleeve, rubber, large, 3 pcs.)

F (connector, 56 series, 1-way female, 4 pcs.)

G (connector, 56 series, 1-way male, 1 pc.)

(connector, 56 series 3-way male, 2 pcs.)

(terminal, 56 series, single male, 10 pcs.)

(terminal, 56 series, double male, 2 pcs.)

(terminal, wedge base, single female, 2 pcs.)

(terminal, wedge base, double female, 2 pcs.)

(connector, 56 series, 3-way female, 4 pcs.)

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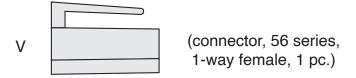
(terminal, 59 series, single female, 3 pcs.)

(terminal, 59 series, double female, 3 pcs.)

(sleeve, rubber, small, 4 pcs.)

S (ring terminal, 2 pcs.)

(ring terminal, 4 pcs.)



W (connector, 56 series, 1-way female, 1 pc.)



(Illumination Light Jumpers - Reference, 4 pcs)

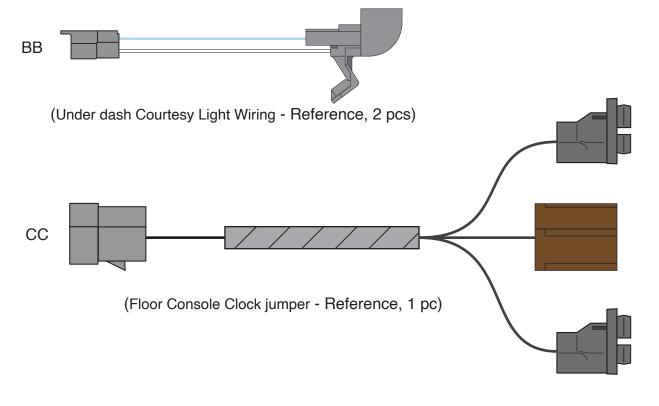


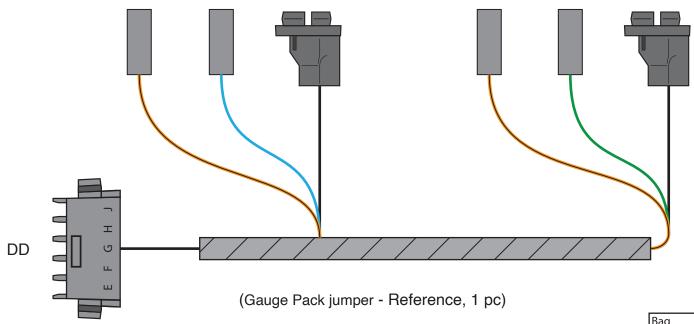
American

Autowire

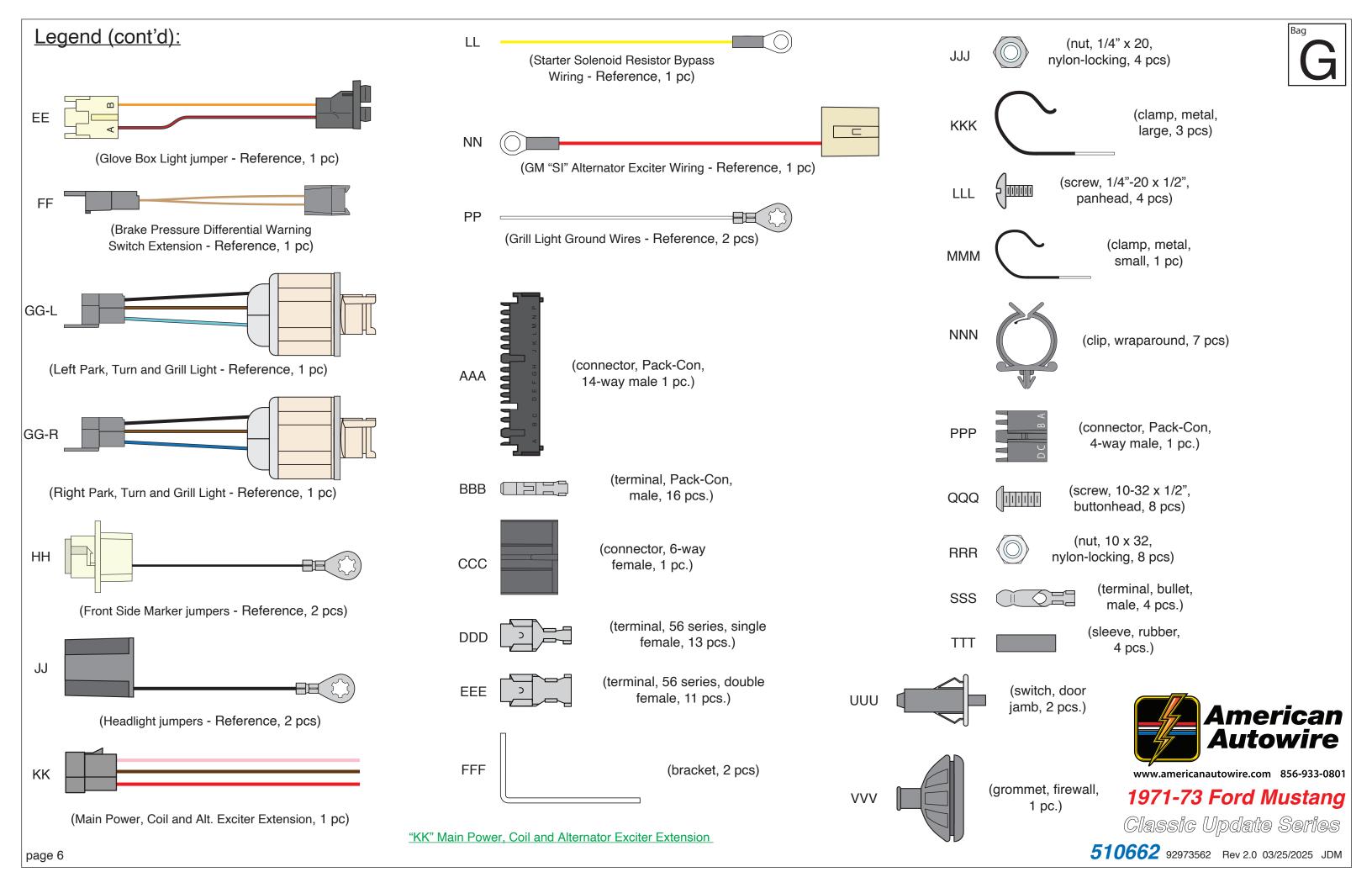
Classic Update Series

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Reference Information:

In the Engine Compartment, all loose Terminals and Connectors, that are required to install the Dash Harness can be found in Parts Kit 92971694 and are denoted with one letter "X" on the Legend Page.

The various Dash Harness Jumper Harnesses can be found in Bag G and are denoted with two letters: "XX". See pages 5 and 6 of the Instructions for a depiction of the Jumper Harnesses.

In the Passenger Compartment, all loose Terminals, Connectors, Screws, Nuts, Clamps, Clips, and Door Jamb Switches, that are required to install the Dash Harness can be found in Kit 92971684 and are denoted with three letters "XXX".

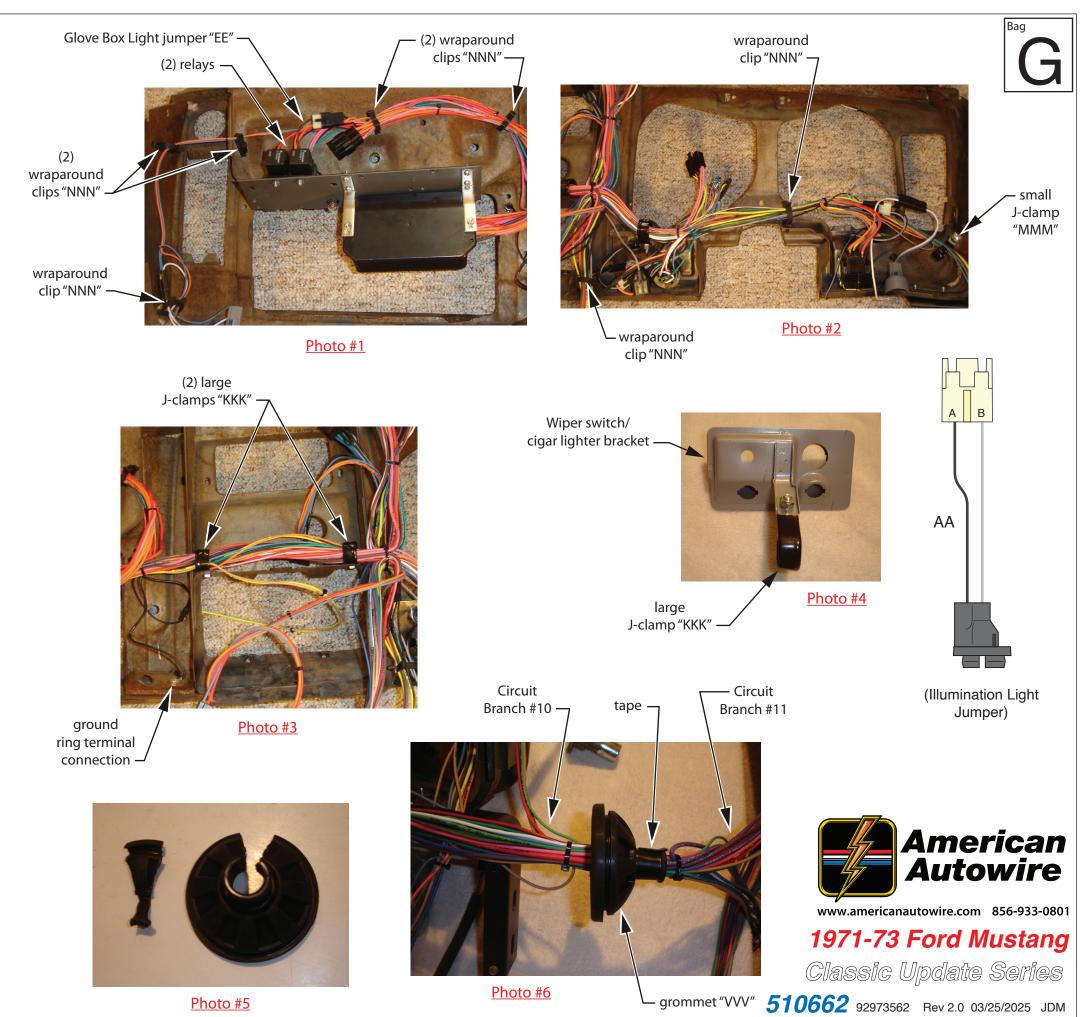
Prior to installing the Dash Harness:

- 1. Remove the Dash Panel from the car and remove the original Instrument Panel Wiring Harness from the Dash Panel. The new Dash Harness will attach to the Dash Panel and then the Dash Panel will be installed in the car.
- 2. Disconnect the original Headlamp/Dash Harness from the Fuse Block Bracket and any other wiring. Unplug the harness from the Dimmer Switch and the Park Brake Switch, unseat the Firewall Grommet and remove the Headlamp/Dash Harness from the Passenger Compartment.
- 3. Obtain the Fuse, Flasher, and Relay Kit 510665 (located in Bag G) and plug all of the Fuses into the Fuse Block (See page 4 for the location of the Fuses). Plug the two Flashers into the Dash Harness (located in Circuit Branch #9). Don't plug the two Relays into the Relay Connectors (located in Circuit Branch #3) until after you mount the Relay Connectors to the Glove Box Relay Bracket.
- 4. Obtain the **Headlight Switch Kit 510385** and the **Wiper Switch 510668** and verify that the Dash Harness Connectors (located in Circuit Branches #6 and #7) will plug into the switches with ease. Some slight adjustment of the blade terminals in the switch may help with alignment.
- 5. Obtain 7 **Wraparound Nylon Clips "NNN"** and install them to the Dash Panel (as shown in photos #1 and #2). The clips are designed to be installed in a 1/4" hole, so verify the holes are 1/4" and any flash is removed from the area.
- 6. Obtain two large metal rubber coated **J-Clamps "KKK"** and attach them to the Center Stack Support Surface (see photo #3) with two 1/4" Screws "LLL" and two Nuts "JJJ". Again make sure the holes in the Dash are 1/4" and there is no metal flash around the holes.
- 7. Obtain the small rubber coated **J-Clamp "MMM"** and attach it to the Dash Panel near the Headlight Switch (see photo #2). Use a 1/4" screw "LLL" and lock nut "**JJJ**" to hold the Clamp in place.
- 8. Obtain one large metal rubber coated **J-Clamp** "KKK" and attach it to the original Wiper Switch/ Cigar Lighter Bracket in place of the original 1 1/4" Wraparound Clip (see photo #4). Use Screw "LLL" and Nut "JJJ" to attach this large J Clamp. Attach the Wiper Switch/Cigar Lighter Bracket to the Dash Panel by attaching the new Wiper Switch **510668** to the Bracket using your original Wiper Switch Bezel, Retaining Nut, and Knob. Also attach the Cigar Lighter Assembly (not provided in this kit) to the Bracket using your original Cigar Lighter Receiver and Bezel. Install two Illumination Light Jumper Harnesses "AA" to the Wiper Switch/Cigar Lighter Bracket (requires a #1895 bulb, which is not included in this kit).
- 9. Attach the Headlight Switch Bracket to the Dash Panel by attaching the new **Headlight**Switch 510385 to the bracket using your original Headlight Switch Bezel and Retaining Nut.

 A new Headlight Switch, Shaft, and Knob have been provided in this kit. Install one

 Illumination Light Jumper Harness "AA" to the Headlight Switch Bracket (requires a

 #1895 bulb, which is not included in this kit).
- 10. Obtain the large Grommet "VVV". Since this standard grommet is larger than required for this specific application, it will have to be modified slightly to fit in the existing Mustang Firewall Grommet hole. Remove a section from the grommet (see photo #5) and slide the grommet onto the main trunk of the Dash Harness between Circuit Branches #10 and #11 (see photo #6). Apply a piece of tape to the narrow end of the grommet, to help hold it in place during installation in the firewall.



Prior to installing the Dash Harness, obtain the Fuse, Flasher, and Relay Kit #510665 (located in Bag G) and plug all of the Fuses into the Fuse Block (see circuit branch #1), install the Flashers to the Dash Harness (see circuit branch #9) and install the Relays to the Dash Harness (see circuit branch #3).

Begin Installing the Dash Harness to the Dash Panel. Attach the wiring to the Dash Panel beginning with Circuit Branch #1, then Circuit Branch #2, etc.

Under Dash Connections

Circuit Branch #1 - Under Dash Connections

1. Fuse Block, Relays and Glove Box Illumination Light

Remove your original Glove Box Relay Bracket and install the Dash Harness Fuse Block, the Relays and the Glove Box Illumination Light to this bracket (per the Fuse Block Mounting Instructions Template 92971696). Reinstall the Glove Box Relay Bracket, with the Fuse Block attached.

2. Accessory Connector

This connector and the mating connector are provided so that you can connect optional systems to the Dash Harness. Use the provided 6-way empty connector, which is attached to the 6-way Accessory connector on the Dash Harness, and terminals "DDD" and "EEE" to add power wires (not provided) for the following optional systems:

Accessory Connector

Wire #	Wire Color	<u>Printing</u>	Fuse #	Fuse Block Cover	Fuse rating	<u>Description</u>
100	Orange	no printing	7	Hazard	15A	Battery feed for Hazard or Audio Systems.
103	Tan	FUEL PUMP	16	Fuel Pump	20A	Ignition feed for an Electric Fuel Pump.
104	Orange	POWER SEATS	3	Pwr Seats	30A	Battery feed for Power Seats.
105	Red	POWER LOCKS	5	Pwr Locks	20A	Battery feed for Power Locks.
106	Pink	POWER WINDOWS	8	Pwr Window	30A	Ignition feed for Power Windows.
107	Orange	12V BATTERY FUSED	1	Bat-Spare	30A	Battery feed for options.

You can stow this branch in the Wraparound Clips "NNN".

Circuit Branch #2 - Under Dash Connections

1. Glove Box Light Switch Connector

Install the Glove Box Light Switch (not included) and connect.

Wire # Wire Color **Printing**

Ground wire for the Glove Box Light. 152 Black/Red no printing

2. Ground

Attach this black "GROUND" wire (circuit 150N) to the original ground location on the lower part of the Dash Panel (see photo #3).

Wire #	Wire Color	<u>Printing</u>	Description
150N	Black	GROUND	Ground wire

3. Radio Wires

These wires are provided for your Radio.

Wire # Wire Color **Printing**

12V Fused Accessory Feed to the Radio for "On/Off" power. RADIO 43 Tan

RADIO BAT 99A Yellow 12V Fused Battery Feed for Radio Memory.

Circuit Branch #3 - Under Dash Connections

1. Glove Box Light Connector

Plug the Glove Box Light Connector, which is part of the Dash Harness, to the Glove Box Light Jumper "EE" (see photo #1).

wire #	wire Color	<u>Printing</u>	<u>Description</u>
40F, G	Orange	12V BATTERY-FUSED	Fused Battery for

Fused Battery feed to the Glove Box Light.

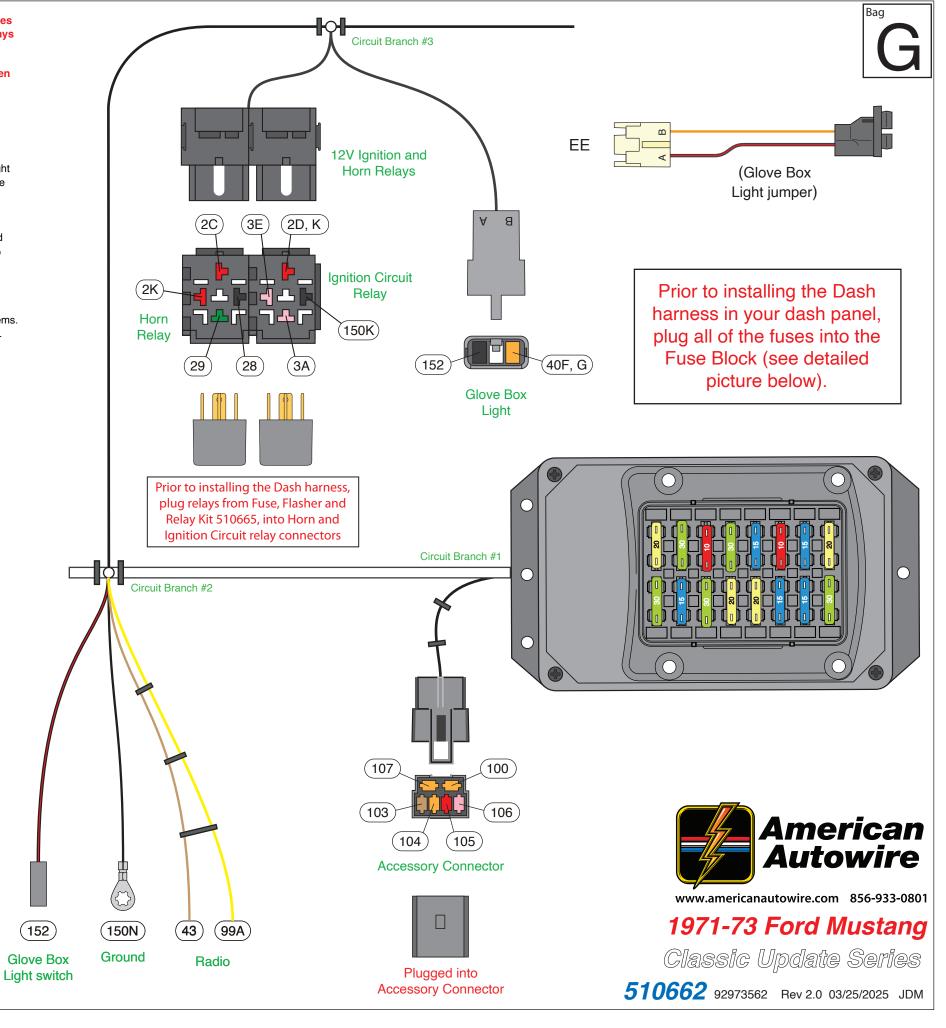
152 Black/Red Ground wire from the Glove Box Light to the Glove Box Light Switch. no printing

2. Horn Relay Connector

Wire #	Wire Color	<u>Printing</u>	<u>Description</u>
2C	Red	12V BATTERY	Fused 12V Battery feed to the Horn Relay.
2K	Red	12V BATTERY	12V Battery feed to the Horn Relay Coil.
28	Black	HORN RELAY GROUND	Relay ground circuit to the Turn Signal Switch
29	Dark Green	HORN	Feed to the Horns.

3. Ignition Switch Relay Connector

Wire #	Wire Color	Printing	Description
2D	Red	12V BATTERY	12V Battery feed to the Ignition Switch Relay.
2K	Red	12V BATTERY	12V Battery feed to the Horn Relay Coil.
3A	Pink	IGNITION FEED	Ignition feed to the Fuse Block.
3E	Pink	12V IGNITION	Ignition trigger wire from Ignition Switch.
150K	Black	GROUND	Ignition Circuit Relay ground.



Circuit Branch #4 - Under Dash Connections

1. Right Hand Door Jamb Switch Connectors

After all of the Dash Harness Wiring is attached to the Dash Panel and the Dash Panel is installed in the car, route the two male bullet connectors into the Side Cowl and through the Door Jamb Switch Hole and connect to the Door Jamb Switch "UUU"; polarity does not matter. Install the new Door Jamb Switch in the original Door Jamb Switch location.

Wire Color Description

12V BATTERY-FUSED 40G Orange 12V fused Battery feed. 53H Light Blue 12V CTSY SW Feed to the RH Courtesy Light.

RH Courtesy Light/Wiring Assembly

Attach the Courtesy Light/Wiring Assembly "BB" to the RH lower outboard Dash Panel (requires a #631 Bulb which is not included in this kit).

2. Right Hand Courtesy Light Connector

Plug the Right Hand Courtesy Light Connector to "BB".

Wire Color <u>Printing</u> Wire # 12V CTSY SW Light Blue 12V Switched feed to the RH Courtesy Light 53G, H

156B White CTSY GROUND RH Courtesy Light ground. Attach this ring terminal to a good

ground.

Circuit Branch #5 - Under Dash Connections

Map Light Pigtail (optional)

Replace your 3-way molded connector on the Map Light Pigtail with a 4-way connector "PPP". Terminals "BBB" are to be crimped onto the pigtail wires. Align the wires as shown below:

Ford Wire Color AAW Wire# AAW Wire Color Function Lt Green/Yellow Orange CTSY Gnd Black/Lt Blue 156 White Ground Black 150 Black

1. Map Light Connector

After all of the Dash Harness Wiring is attached to the Dash Panel and the Dash Panel is installed in the car, plug the Map

Light Connector to the Map Light Pigtail.

Wire Color **Description** 12V BATTERY-FUSED B+ feed to the Map Light. 40A, B Orange Light Blue 53F, G 12V CTSY SW Courtesy Switch wires.

150E.F Black **GROUND**

Gauge Pack Jumper Harness

If you have the Gauge Pack option, attach the Gauge Pack Jumper Harness "DD" to the Gauge Pack. Attach the two Light Sockets (requires #1895 Bulbs which are not included in this kit) to the Gauge Pack Housing. Attach the four wire connections to the Gauges per the list below. Note: There are no wires for an Ammeter.

Identifier on **Function Wire Color Gauge Pack Housing** Oil Pressure Voltage In Orange/Black

Dark Blue WH-RED Oil Pressure Oil Pressure Orange/Black Voltage In BK-GN Water Temp Water Temp Water Temp Dark Green RED-WH

2. Gauge Pack Connector

After all of the Dash Harness Wiring is attached to the Dash Panel and the Dash Panel is installed in the car, plug the Gauge Pack Connector, which is part of the Dash Harness, to the Gauge Pack Jumper Harness "DD".

Printing Wire Color **Description**

Feed to the Gauge Pack Illumination Light. 8E, F DASH LIGHTS Gray DASH LIGHTS Feed to the Gauge Pack Illumination Light. 8F, H Gray

OIL PRESSURE SENDER 31, 31A Dark Blue Oil Pressure Sender. WATER TEMP SENDER 35, 35A Dark Green Water Temperature Sender.

60 Orange/Black no printing Voltage feed to the gauges. 150F,G GROUND Black

Ground for the Gauge Pack Illumination Light. 150G,H Black **GROUND** Ground for the Gauge Pack Illumination Light.

3. Dash Light Candelabra

This 3-way female bullet connector provides a connection point for any extra Illumination Light feed that may be required, such as to the Radio, the Ash Tray Light, the PRNDL Light or any Aftermarket Gauges. This is the same circuit as the Instrument Cluster Illumination Lights and will dim when the Headlight Dimmer Switch Knob is rotated clockwise. Extra wire length of the gray "DASH LIGHTS" wire (circuit 8) is available in the Cluster Kit 510664 in Bag H. Also, large male bullet terminals "SSS" and large sleeves "TTT" (to plug into the Candelabra Connector) are available for this application.

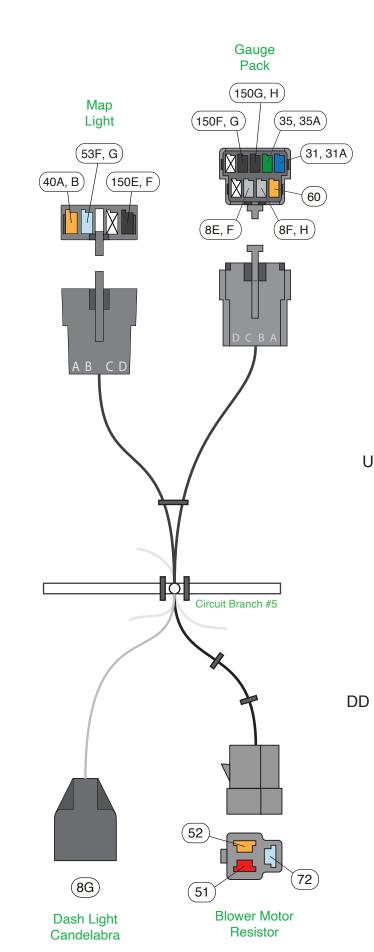
Printing Wire Color Wire # **Description** DASH LIGHTS Dash Lights feed wire. Gray

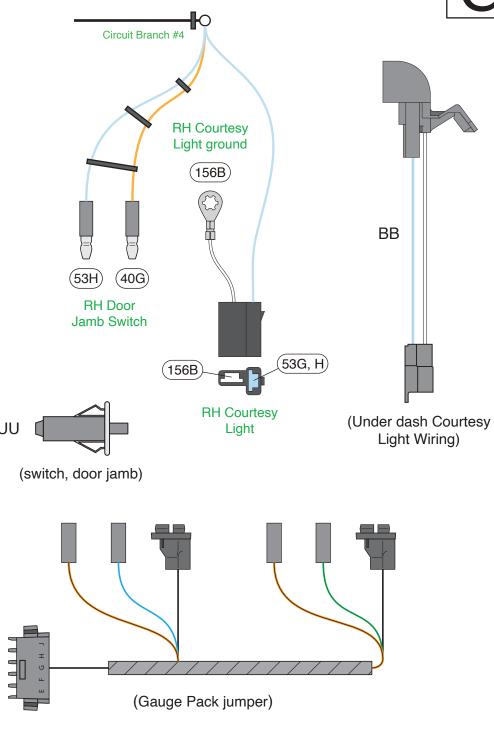
4. Blower Motor Resistor Connector

After all of the Dash Harness Wiring is attached to the Dash Panel and the Dash Panel is installed in the car, plug the Blower Motor Resistor connector to the Blower Motor Resistor. This is for Heater only cars.

Printing Wire # **Wire Color Description** Blower Motor Resistor Low Speed Red no printing

Blower Motor Resistor High Speed. 52 no printing 72 Light Blue Blower Motor Resistor Medium Speed. no printing







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1971-73 Ford Mustang

Classic Update Series

Circuit Branch #5 (continued)

Turn Signal Switch Pigtail Preparation

If you are using the original Turn Signal Switch you will have to remove the original connector (and terminals) and replace them with the 14-way connector "AAA", and terminals "BBB". Cut the original connector from the pigtail as close as possible to the original connector allowing maximum wire length, crimp on terminals "BBB" and plug into connector "AAA" (see Diagram 'A' and "Table A" on page 20 for wire location and a cross reference of the circuits).

If you are using an Aftermarket Steering Column it may already have the matching 14-way Pack con connector attached to the Turn Signal Switch Pigtail. If so, you can plug the Dash Harness 11-way connector directly into the Turn Signal Switch. If not, then add terminals "BBB" and connector "AAA" to the Turn Signal Switch.

5. Turn Signal Switch Connector

Mira # Mira Calar

After all of the Dash Harness Wiring is attached to the Dash Panel and the Dash Panel is installed in the car, plug the 11-way Turn Signal Switch Connector, which is part of the Dash Harness, to the 14-way connector of the Turn Signal Switch.

wire #	wire Color	Printing	Description
14	Light Blue	LEFT DASH IND	Feed to the LH Turn Signal Indicator.
14A	Light Blue	LEFT FRONT TURN	Left Front Turn Signal feed.
15	Dark Blue	RIGHT DASH IND	Feed to the RH Turn Signal Indicator.
15A	Dark Blue	RIGHT FRONT TURN	Right Front Turn Signal feed.
16	Purple	TURN SWITCH FEED	Turn Signal Switch feed from the Turn Signal Flasher.
17	White	BRAKE SW	Brake Switch feed to the Turn Signal Switch.
18	Yellow	LEFT REAR TURN	Feed to the Left Rear Turn Signal Light.
19	Dark Green	RIGHT REAR TURN	Feed to the Right Rear Turn Signal Light.
27	Brown	TURN SW – HAZARD	Feed from the Hazard Flasher.
28	Black	HORN RELAY GROUND	Ground from the Horn Relay to the Horn Switch.
28A	Black	HORN RELAY GROUND	Ground from the Horn Switch to Ground.

Ignition Switch Pigtail Preparation

You will have to replace the black 8-way connector on the original Ignition Switch Pigtail with the AAW 6-way black connector "CCC". This connector will mate with the 6-way white Ignition Switch Connector of the Dash Harness. Crimp on terminal "DDD" for the thinner wires and terminal "EEE" for the thicker wires (see "Table B" on page 20 for wire location and description of the circuits).

6. Ignition Switch Connector

After all of the Dash Harness Wiring is attached to the Dash Panel and the Dash Panel is installed in the car, plug the Ignition Switch Connector to the Ignition Switch Pigtail connector "CCC".

Wire	# Wire Color	<u>Printing</u>	<u>Description</u>
2B	Red	12V BATTERY	12V Battery feed to the Ignition Switch.
3E	Pink	IGNITION FEED	12V Ignition feed from the Ignition Switch.
4A,	Brown	IGNITION SW ACCY	12V Accessory feed from the Ignition Switch.
4E	Brown/White	no printing	Accessory feed to the Cluster.
_	Durale	NICHTONI CAECTY CWITCH	Ctart food to the Novitral Cafety Cuitab or to t

Start feed to the Neutral Safety Switch or to the purple Starter Solenoid wire (circuit 6). **NEUTRAL SAFETY SWITCH** Purple 33C, D Tan **BRAKE LIGHT/SWITCH** Brake Light prove-out during crank.

150M,N Black **GROUND** Ground for Brake Light prove out.

Floor Console Clock Jumper

If you have the Floor Console Clock option, attach the Floor Console Clock Jumper Harness "CC" to the Clock. Attach the two Light Sockets (requires #1895 Bulbs which are not included in this kit) to the Clock Housing. Attach the brown connector to the Clock.

7. Floor Console Clock Connector

After all of the Dash Harness Wiring is attached to the Dash Panel and the Dash Panel is installed in the car, plug the Floor Console Clock Connector to the Floor

Console Clock Jumper Harness "CC"

Wire Color **Printing** Wire # Description DASH LIGHTS 8H, J Gray Feed to the Clock Illumination lights. 99B, C Yellow **CLOCK BAT** B+ feed to the Clock. **GROUND** 150J,K Black Ground for the Clock.

Heater Switch Illumination Light Jumper

Attach the Heater Switch Illumination Light Jumper "AA" to the Heater Switch Control Panel (requires a #1445 Bulb which is not included in this kit).

8. Heater Switch Illumination Light Connector

After all of the Dash Harness Wiring is attached to the Dash Panel and the Dash Panel is installed in the car, plug the Heater Switch Illumination Light Connector to

the Jumper Harness "AA".

Wire # Wire Color **Printing** Description Gray **DASH LIGHTS** Feed to the Heater Control Panel Illumination Light. 8J. G **GROUND** 150H,J Black Ground for the Heater Control Panel Illumination Light.

9. Heater Switch Connector

After all of the Dash Harness Wiring is attached to the Dash Panel and the Dash Panel is installed in the car, plug the Heater Switch Connector to the Heater Switch.

wire #	wire Color	<u>Printing</u>	Description
50	Brown	HEATER/AC FEED	Fused 12V to the Heater Switch.
51	Red	no printing	Heater Switch to Blower Motor Lo

er Motor Low Speed. Heater Switch to Blower Motor High Speed. Orange no printing 72 Light Blue Heater Switch to Blower Motor Medium Speed. no printing

Circuit Branch #5 Horn Switch ground (28A) 150J, K 8H, J 50 33C, D (2B) 99B, C 52 51 Heater Floor Console Switch Clock (3E) (150M, N) NWIKI HEEED Ignition Switch 8J, G (27) 150H, J` (14, 14A) (15, 15A) (16) **Heater Switch** Illumination Light Turn Signal Switch **American** (Floor Console Clock jumper) www.americanautowire.com 856-933-0801 1971-73 Ford Mustang Classic Update Series **510662** 92973562 Rev 2.0 03/25/2025 JDM (Illumination Light Jumper)

Circuit Branch #6 - Under Dash Connections

Instrument Cluster Connections

These connectors will plug to the connectors of the Gauge Cluster Kit 510664 (located in Bag H).

1. Cluster Connector "A"

Wire Color Wire # **Printing Description** 4E no printing 12V Ignition Accessory feed. Brown/White 8D, E DASH LIGHTS Feed for the Cluster Illumination Lights. Gray 39A,B Pink 12V IGNITION 12V Fused Ignition feed.

60 Orange/Black no printing Reduced Voltage output from the CVR for the Gauge Pack. 99C **CLOCK BAT** B+ feed to the Cluster Clock. Yellow

150C,D **GROUND** Black Cluster ground.

2. Cluster Connector "C"

This connector contains the wires for an Aftermarket Electric Speedometer. NOTE: Wires "400" and "401" must remain twisted together.

Wire # Wire Color **Printing Description** Pink/White SPEEDO POWER Fused 12V Ignition feed for the Electric Speedometer 139 151 Black/White SPEEDO GROUND Electric Speedometer Ground. 400 Yellow **VSS GROUND** Vehicle Speed Sensor Ground. 401 Purple VSS SIGNAL Vehicle Speed Sensor Signal. 402 Purple/White **VSS POWER** Vehicle Speed Sensor Power.

3. Cluster Connector "B"

Wire #	Wire Color	<u>Printing</u>	<u>Description</u>
11	Light Green	HI BEAM INDICATOR LIGHT	Feed to the High Beam Indicator Light.
14	Light Blue	LEFT DASH IND	Feed for the Left Turn Signal Indicator Light.
15	Dark Blue	RIGHT DASH IND	Feed for the Right Turn Signal Indicator Light.
30	Tan	GAS GAUGE	Fuel Gauge Signal from the Fuel Tank Sending Unit.
31	Dark Blue	OIL PRESSURE SENDER	Oil Pressure Sender Signal from the Engine.
33D	Tan	BRAKE LIGHT/SWITCH	Brake Warning Light Signal to ground.
35	Dark Green	WATER TEMP SENDER	Water Temperature Sender Signal from the Engine.
121	White	COIL -> TACH	Tachometer Feed Signal from the Ignition Coil or an Aftermarket Module.

4. Wiper Switch Illumination Light Connector

Connect the Wiper Switch Illumination Light connector to Jumper "AA".

Wire # Wire Color **Printing Description**

DASH LIGHTS Feed to the Wiper Switch Illumination Light. 8B, C Gray GROUND 150B,C Black Ground for the Wiper Switch Illumination Light

5. Cigar Lighter Illumination Light Connector

Connect the Cigar Lighter Illumination Light Connector to Jumper "AA". Wire # Wire Color **Printing Description**

8C, D Gray DASH LIGHTS Feed to the Cigar Lighter Illumination Light. 150A,B Black **GROUND** Ground for the Cigar lighter Illumination Light.

6. Wiper Switch Connector

Plug the Wiper Switch Connector to the Wiper Switch.

Wire # Wire Color **Printing Description** 91W White no printing Switched 12V out for wiper low speed. 92W Dark Blue no printing Switched 12V out for wiper high speed. **WIPER FEED** 93,93A White 12V fused feed for Wiper Switch Assembly 93A White WIPER FEED 12V fused feed for the Washer Pump lead. 94 Dark Green no printing Switched 12V out for the Washer Pump. 95W Wiper Motor park. Black no printing Wiper Motor low park. 96W Red no printing

7. Cigar Lighter Connector

Plug the Cigar Lighter female bullet connector to the Cigar Lighter.

Wire # Wire Color **Printing Description**

12V BATTERY-FUSED 40H Orange B+ feed to the Cigar Lighter.

8. Cigar Lighter Ground Connector

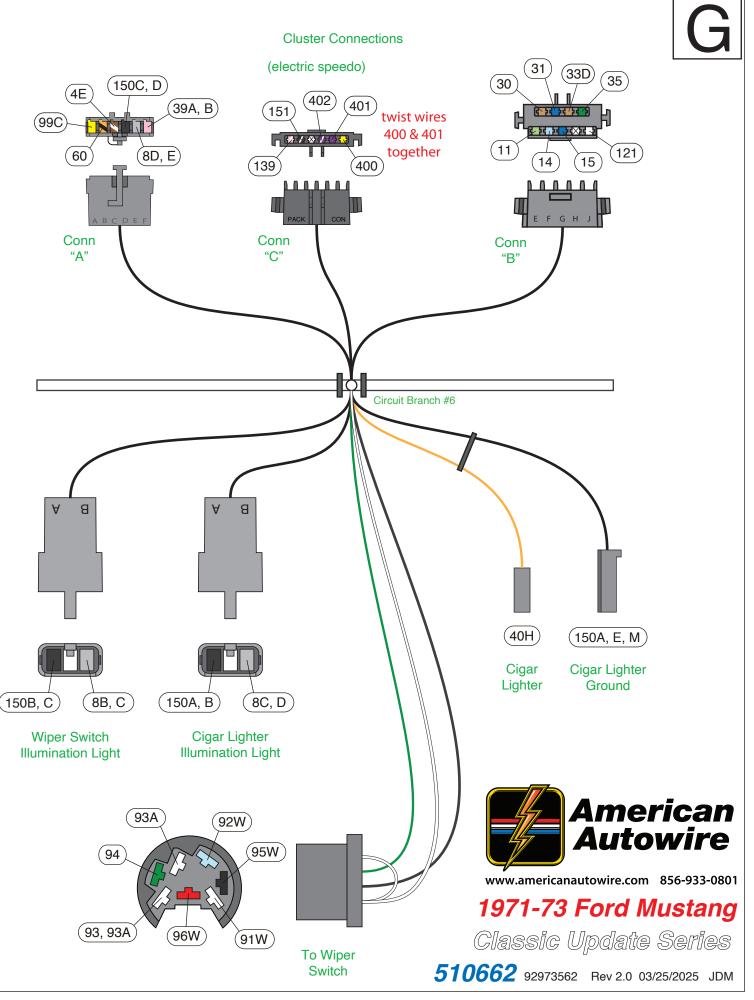
Plug the ground connector to the Cigar Lighter Ground.

Wire # Wire Color **Printing Description** 150A Black **GROUND** Ground for the Illumination Lights. 150E **GROUND** Ground for the Map Lights. Black

150M Black **GROUND** Ground for the Ignition Switch



(Illumination Light Jumper)



Circuit Branch #7 - Under Dash Connections

LH Courtesy Light/Wiring Assembly

Attach the Courtesy Light/Wiring Assembly "BB" to the LH lower outboard Dash Panel (requires a #631 Bulb which is not included in this kit).

1. Left Hand Courtesy Light Connector

Plug the Left Hand Courtesy Light Connector to "BB".

Wire # Wire Color Printing Description

53A, B Light Blue 12V CTSY SW 12V Switched feed to the LH Courtesy Light.

156A White CTSY GROUND LH Courtesy Light ground. Attach this ring terminal to a good ground.

2. Aftermarket Electric Speedo Ground

Attach this wire to a Dash Panel ground location near the Headlight Switch.

Note: Do not attach this ground wire (circuit 151) with any other ground wire. This wire should remain separate from all other grounds.

Description

Wire # Wire Color Printing Description

151 Black/White SPEEDO GROUND Ground for an Aftermarket Electric Speedometer.

3. Headlight Switch Illumination Light Connector

Connect the Headlight Switch Illumination Light connector to Jumper "AA"

		_	· · · · · · · · · · · · · · · · · · ·
8A, B	Gray	DASH LIGHTS	Feed to the Headlight Switch Illumination Light.
150D	Black	GROUND	Ground for the Headlight Switch Illumination Light.

4. Headlight Switch Connector

Wire # Wire Color

Plug the Headlight Switch Connector to the Headlight Switch.

Printing

Wire #	Wire Color	<u>Printing</u>	<u>Description</u>
2F	Red	12V BATTERY	12V Battery feed from the Fuse Block.
8A	Gray	DASH LIGHTS	Dash Light feed for the Dash Lights.
9	Brown	PARK LIGHTS	Feed to the Front Park Lights.
9 A	Brown	REAR RUNNING LIGHTS	Feed to the Rear Tail Lights and the License Light.
10	Yellow	DIMMER SW FEED	Feed to the Headlight Dimmer Switch for the Headlights.
40B	Orange	12V BATTERY-FUSED	Fused 12V Battery feed from the Fuse Block.
40C	Orange	12V BATTERY-FUSED	Fused 12V Battery feed to the LH Door Jamb Switch.
40D	Orange	12V BATTERY-FUSED	Fused 12V Battery feed to the Rear Body Harness.
53A	Light Blue	12V CTSY SW	12V Switched feed to the LH Courtesy Light.
53F	Light Blue	12V CTSY SW	12V Switched feed to the Map Light.

Circuit Branch #8 - Under Dash Connections

1. Left Hand Door Jamb Switch Connectors

After all of the Dash Harness Wiring is attached to the Dash Panel and the Dash Panel is installed in the car, route the two male bullet connectors into the Side Cowl and through the Door Jamb Switch Hole and connect to the **Door Jamb Switch** "**UUU**". Polarity does not matter. Install the new Door Jamb Switch in the original Door Jamb Switch location.

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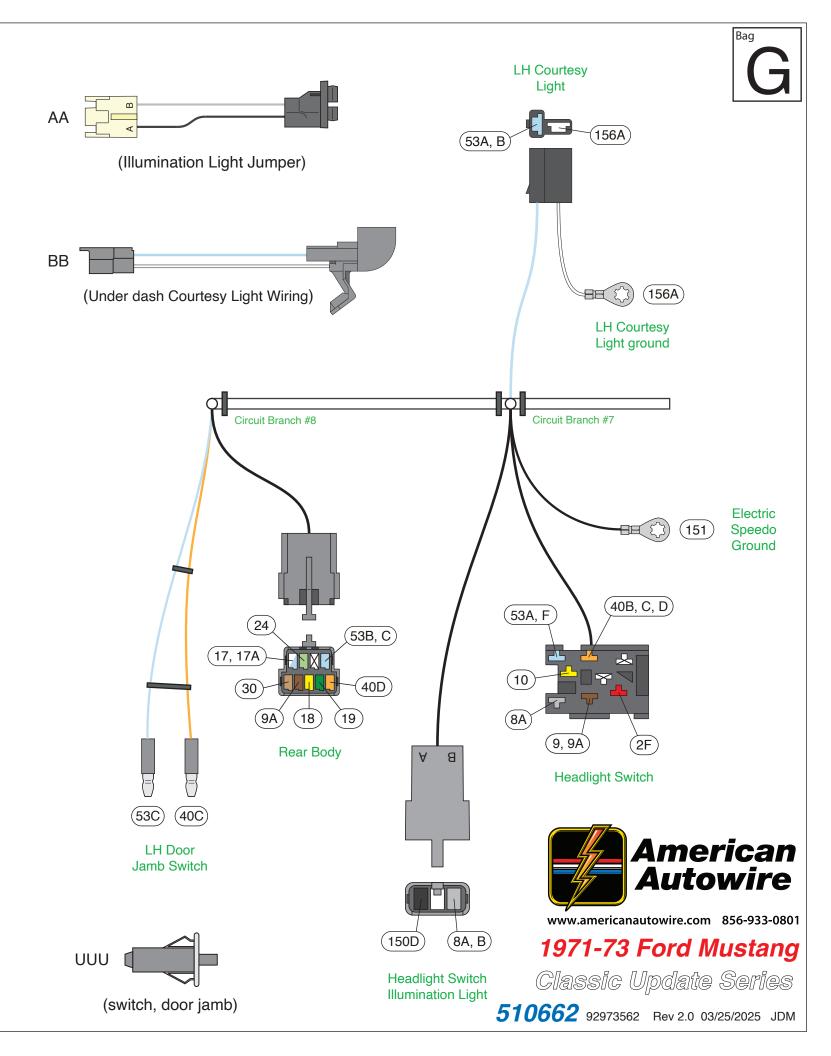
wire #	Wire Color	Prinung	Description
40C	Orange	12V BATTERY-FUSED	12V fused Battery feed.
53C	Light Blue	12V CTSY SW	Feed to the LH Courtesy Light.

2. Rear Body Connector

Wire # Wire Color

After all of the Dash Harness Wiring is attached to the Dash Panel and the Dash Panel is installed in the car, plug the Rear Body Harness Connector (included in the Rear Body Harness Kit 510667 in Bag M) to the Dash Harness Rear Body Connector.

Wire #	Wire Color	<u>Printing</u>	<u>Description</u>
9 A	Brown	REAR RUNNING LIGHTS	Feed for the Side Marker Lights, the License Light and the Rear Running Lights.
17	White	BRAKE SW	Feed for the Brake Switch.
17A	Light Blue	THIRD BRAKE LIGHT	Feed for an aftermarket Third Brake Light.
18	Yellow	LEFT REAR TURN	Feed to the Left Rear Stop and Turn Light.
19	Dark Green	RIGHT REAR TURN	Feed to the Right Rear Stop and Turn Light.
24	Light Green	BACK UP LT SW -> LIGHTS	Feed from the Back-up Light Switch to the Back-up Lights.
30	Tan	GAS GAUGE	Fuel Tank Sender.
40D	Orange	12V BATTERY-FUSED	12V Fused Battery feed for a Trunk Light or Aftermarket LED Tail Lights.
53B, C	Light Blue	12V CTSY SW	12V Switched feed for the Dome Light.
page 12).		



Install the Dash Panel to the Car. Route the Engine Compartment Wire Harness Branches over the Steering Column Bracket and above the Park Brake Assembly and through the hole in the Firewall to the Engine Compartment. This is the same wire routing as the original routing.

Description

Circuit Branch #9 - Under Dash Connections

1. Brake Switch Connector

Wire # Wire Color

Plug the Brake Switch Connector to the Stop Light Brake Switch. **Printing**

White 17A THIRD BRAKE LIGHT Brake Switch feed to the Turn Signal Switch. 40E Orange **BRAKE SW** 2V Battery Fused feed from the Fuse Block.

2. Turn Flasher Connector

If you haven't already; plug one of the Flashers into this connector

Wire # Wire Color **Printing** Description TURN SWITCH FEED 12V feed from the Turn Flasher to the Turn Signal Switch. 16 Purple 16A Purple TURN SWITCH FEED 12V Ignition feed from the Fuse Block.

3. Hazard Flasher Connector

If you haven't already; plug one of the Flashers into this connector.

Wire # Wire Color **Printing Description** TURN SW-HAZARD 12V feed from the Hazard Flasher to the Turn Signal Switch. 27 Brown 27A **TURN SW-HAZARD** Brown 12V Battery feed from the Fuse Block.

Circuit Branch #10 - Under Dash Connections

1. Dimmer Switch Connector

Plug the 3-way Dimmer Switch Connector to the new Dimmer Switch 500042 (located in Bag G) and attach the Dimmer Switch to the Floor Pan.

Wire # Wire Color **Printing Description** DIMMER SW FEED 10 Yellow Feed from the Headlight Switch. Feed from the Dimmer Switch to the Grill Lights (1971-72 only). 10A Red no printing Feed to the High Beam Indicator Light in the Instrument Cluster. 11 Light Green HI BEAM INDICATOR LIGHT 11A Light Green **HEADLIGHT-HI BEAM** Feed to the High Beam Headlights. 12 Tan **HEADLIGHT-LOW BEAM** Feed to the Low Beam Headlights.

2. Park Brake Switch Connector

Plug the Park Brake Switch Connector to the Park Brake Switch.

Wire # Wire Color **Printing Description 33B, C** Tan BRAKE LIGHT/SWITCH Brake Light ground wire to Park Brake Switch.

3. Main Power, Coil Feed, and Alternator Exciter Connector

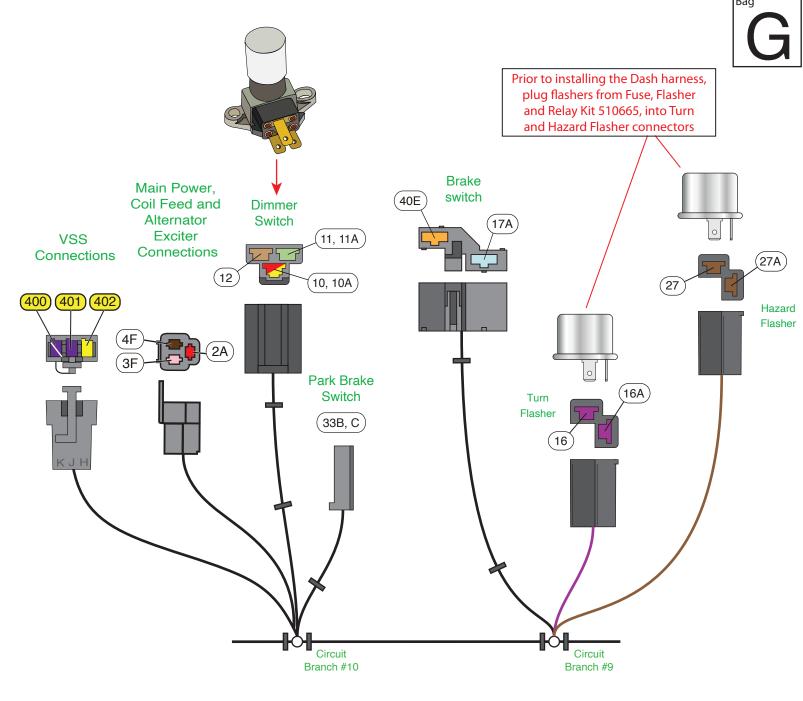
Select the Main Power, Coil Feed, and Alternator Exciter Extension "KK" as seen at the right (from page 6), and found in this dash kit, plug it into this connection, route these wires out through grommet VVV in the firewall, and connect as shown on page 19 of this instruction set.

Red 12V BATTERY Main Power feed to the Fuse Block 2A 3F Pink **IGNITION FEED-COIL** Switched 12V Ignition feed for the ignition.

4F Brown **ALTERNATOR IGN** Alternator exciter wire

4. Electric Speedometer (optional)

NOTE: These three wires are only used if you are using an Aftermarket Electric Speedometer. These wires and connector are for use with an aftermarket electric speedometer only. The VSS Lead Wires, 510730, bag V, will plug In here. Refer to that instruction sheet for wire functions and additional directions





(Main Power, Coil and Alt. Exciter Extension, 1 pc)



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Engine Compartment Connections

Since Grommet "VVV" is already installed on the Dash Harness, you can seat it in the Firewall hole. After all of the wiring is installed apply silicon sealer around the grommet to ensure a weather tight seal.

The wiring will split into two main segments similar to the original Headlamp and Dash Wire Harness routing. One segment will route forward to the Front Lighting (see Figure I) and the second main segment will route across the upper Firewall to the Engine (see Figure II).

Circuit Branches #11, #12, and #13 - Engine Compartment Connections (see Figures I and II)

Figure I (see page 18)

Route the branch with the Front Light Connections along the LH Inner Fender and then across the lower Radiator Support. Follow the path of the original routing. As an alternative, extra wire length has been provided if you wish to route the wiring between the Inner and Outer Fenders.

Brake Pressure Differential Switch

(NOTE:) We have provided you with the connection to the original Ford brake warning switch, in the form of **Brake Pressure Differential Warning Switch Extension** "FF". You will plug this extension onto wire 33B, below.

1. Brake Pressure Differential Warning Switch Dash Harness Connection

Printing

Route this wire to the brake warning switch area near the master cylinder, cut to length, install terminal "C", plug into connector "B" as shown on page 18, figure I, then plug this wire into Brake Pressure Differential Warning Switch Extension "FF", to complete your brake warning circuit.

Wire # Wire Color

B Tan Brake Light/Switch Brake Warning Switch.

2. Horn Wire Connection

Obtain the dark green "HORN" wire (circuit 29) from the Dash Harness and route the loose end of the wire to the first Horn and cut to length, double with the cutoff portion and crimp on terminal "D" and plug into connector "F". Route the loose wire to the second Horn (if so equipped), cut to length, crimp on terminal "C" and plug into connector "F".

Description

Connect to the Horn.

Wire #Wire ColorPrintingDescription29Dark GreenHORNFeed to the Horn.

3. Washer Pump

Obtain the Dark Green "no printing" wire (circuit 94) and route this wire to the Washer Pump and connect.

Wire # Wire Color Printing Description

94 Dark Green no printing Feed to the Washer Pump.

4. Aftermarket Electric Fan Wire

This wire is a fused 12V Ignition feed wire which comes directly from the Fuse Block and is intended to be used as the relay trigger wire for an Electric Fan Relay. Route this orange "ELECTRIC FAN" wire (circuit 300) to a relay kit.

Note: An Optional Relay Kit (Universal Relay Kit 500479 or Universal Waterproof Relay Kit 500093) can be purchased from AAW. Connect per the instructions in the

Relay Kit.

Wire # Wire Color Printing Description

300 Orange ELECTRIC FAN Electric Fan Relay Feed.

FRONT LIGHTING

Headlights (see Figure "I" on page 18)

1. Low Beam Headlight Wire Connections

Obtain both of the **Headlight Jumper Harnesses** "JJ" and place them near each Headlight. Obtain the tan "HEADLIGHT-LOW BEAM" wire (circuit 12) from the Dash Harness and route the loose end of the wire to the **LH Jumper Harness** "JJ", cut to length, double the tan wire with the tan wire that was just cut off, crimp on the large terminal "**Q**", and insert into the **LH Jumper Harness** "JJ". Route the loose end of the tan wire to the **RH Headlight Harness** "JJ", cut to length, crimp on the large terminal "**P**" and plug into the **RH Jumper Harness** "JJ".

Wire # Wire Color Printing Description

12 Tan HEADLIGHT-LOW BEAM Feed to the Low Beam Headlights.

2. High Beam Headlight Wire Connections

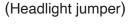
Obtain the light green "HEADLIGHT-HI BEAM" wire (circuit 11A) from the Dash Harness and route the loose end of the wire to the **LH Jumper Harness "JJ"**, cut to length, double the light green wire with the light green wire that was just cut off, crimp on the large terminal "Q", and insert into the **LH Jumper Harness "JJ"**. Route the loose end of the light green wire to the **RH Jumper Harness "JJ"**, cut to length, crimp on the large terminal "P" and plug into the **RH Jumper Harness "JJ"**.

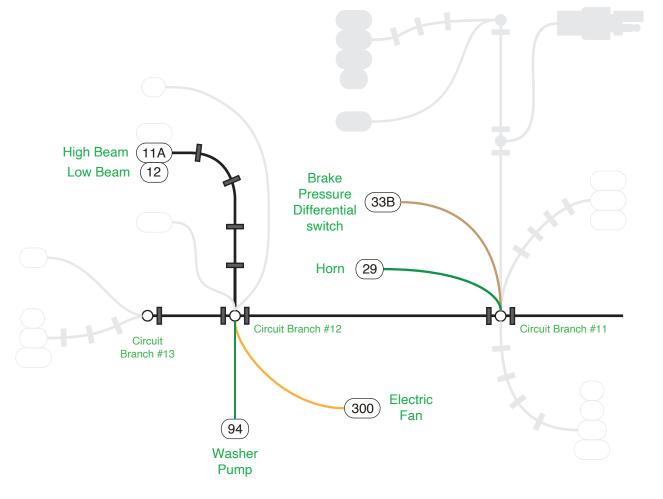
Wire # Wire Color Printing Description

ITA Light Green HEADLIGHT-HI BEAM Feed to the High Beam Headlights











(Brake Pressure Differential Warning Switch Extension - Reference, 1 pc)



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Figure I (continued, see page 18)

3. Headlight Ground Wire

For both the LH and the RH sides, obtain the black ground wire from each of the **Headlight Jumper Harnesses** "**JJ**" and attach each ring terminal to a good vehicle ground near each Headlight.

Park/Turn and Side Marker Lights (see Figure "I" on page 18)

Preparing the Parking Light Assemblies

For the 1971-72 vehicles the Park/Turn Lights are below the Front Bumper. You will use your original Park/Turn Light Socket and Pigtail Assemblies but will have to replace the original 3-way molded pigtail connector with a 3-way connector "H" and terminals "J". Cut the original molded connector from the Park/Turn Light pigtail and crimp on terminal "J" to each wire. Plug these "J" terminals into the 3-way connector "H".

For the 1973 vehicles, the Park/Turn Lights are the Grille Lights in the Grill. Obtain the Front Park/Turn & Grill Light Jumper Harnesses "GG-L" & "GG-R", (add #3157 bulbs not included in kit) and plug the Jumper Harnesses into the Park/Turn Light Housing.

Note that the wire function/colors are as follows:

LH Turn Signal – green/white (Ford) to light blue (AAW). RH Turn Signal – white/blue (Ford) to dark blue (AAW). Park Lights – black/yellow (Ford) to brown (AAW). Ground – black (Ford) to black (AAW)

1. Side Marker Light/Park Light Wire Connections - Feed

For the Side Marker Light connections, obtain both of the **Front Side Marker Jumper Harnesses** "HH" and place them in vehicle position. Obtain the brown "PARK LIGHTS" wire (circuit 9) from the Main Dash Harness and route the loose end of this wire to the **LH Side Marker Jumper Harness** "HH", cut to length and double this wire with the cutoff portion of the brown wire. Crimp on terminal "M" and plug into the **LH Side Marker Jumper Harness** "HH".

Route the loose brown wire to the LH Park/Turn Signal Light pigtail. Cut to length, double this wire with the cutoff portion of the brown wire and crimp on terminal "D". Plug terminal "D" into the 3-way connector "N".

Route the cutoff portion of the brown wire to the RH Park/Turn Signal Light pigtail. Cut to length, double with the cutoff portion and crimp on terminal "D". Plug terminal "D" into the other 3-way connector "N". Route the loose brown wire to the RH Front Side Marker Jumper Harness "HH", crimp on terminal "L" and plug into the RH Side Marker Jumper Harness "HH".

Wire # Wire Color Printing Description

9 Brown PARK LIGHTS Side Marker and Park Lights feed.

2. Side Marker Light/Park Light Wire Connections - Ground

Obtain the black "GROUND" wire that is part of the **LH Side Marker Jumper Harness "HH"**, and route the wire to the LH Park/Turn Light pigtail and cut to length. Ground the ring terminal end of the black wire that you just cut to a good vehicle ground. Route the loose end to the LH Park/Turn Light pigtail, cut to length, double this wire with the other black wire, crimp on terminal "**D"** and plug into connector "**N"**. Repeat this process for the RH Side Marker and RH Park/Turn Light pigtail.

3. LH Turn Signal Light Wire Connections

Obtain the light blue "LEFT FRONT TURN" wire (circuit 14A) from the Dash Harness and route the loose end of the wire to the LH Park/Turn Signal Light pigtail and cut to length, crimp on terminal "C" and insert into connector "N".

Wire # Wire Color Printing

14A Light Blue LEFT FRONT TURN Feed to the LH Front Turn Signal Light.

4. RH Turn Signal Light Wire Connections

Obtain the dark blue "RIGHT FRONT TURN" wire (circuit 15A) from the Dash Harness and route the loose end of the wire to the RH Park/Turn Signal Light pigtail and cut to length, crimp on terminal "C" and insert into connector "N".

Wire # Wire Color Printing Description

5A Dark Blue RIGHT FRONT TURN Feed to the RH Front Turn Signal Light.

Grill Lights (see Figure "I" on page 18)

For the 1973 vehicles, the Grill Lights are the Park/Turn Lights (already covered above).

For the 1971-72 vehicles, the Grill Lights act as running lights and are on when the Headlight Switch is on (see below).

Description

When you use the Jumper Harness "GG-L" & "GG-R" you will install a #3157 bulb for all uses.

1. Grill Lights

Obtain the Front Park/Turn & Grill Light Jumper Harnesses "GG-L" & "GG-R", (requires #3157 bulbs which are not included in this kit) and plug both of the Jumper Harnesses into the Grill Light Housings. Obtain the red "no printing" wire (circuit 10A) and route this wire to the LH Jumper Harness "GG-L". Cut to length and double this wire with the cutoff portion, crimp on terminal "D" and plug into connector "N". Route the loose red wire to the RH Jumper Harness "GG", cut to length, crimp on terminal "C" and plug into the second connector "N".

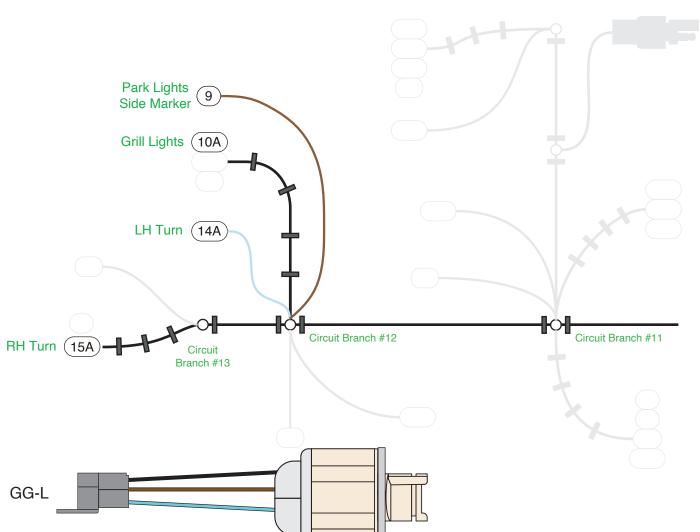
Obtain the white **Grill Light Ground Wire "PP"** and attach the ring terminal to a good vehicle ground near the LH Grille Light Assembly. Route the loose end of the white wire to the **LH connector "N"**, cut to length, crimp on terminal "**C"**. Plug into the connector "**N"**.

Repeat this process for the RH Grill Light Assembly.

Note: The Light Blue & Dark Blue wires in the Front Park/Turn & Grill Light Jumper Harness "GG-L" & "GG-R" will not be connected for this application.

Wire # Wire Color **Printing Description** Feed to the Grille Lights. 10A Red no printing 156P White no printing Ground for the Grille Lights. 156Q White no printing Ground for the Grille Lights.









(Right Park, Turn and Grill Light - Reference, 1 pc)



(Front Side Marker jumper)





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Figure II (see page 19)

Route the wiring across the Cowl Top to the center of the upper Firewall. Also route the Starter Solenoid Wiring together with the Front Lighting Wiring. This is the same routing as the original Headlamp and Dash Wiring.

Backup and Neutral Safety Switch Connections (see Figure "II" on page 19)

If you have a vehicle with an Automatic Transmission where the Back-up Light Switch and the Neutral Safety Switch are inside the vehicle on the Shifter, you will have to route the four wires (5, 6, 24, and 39A) to the Shifter and connect.

1. Back-up Light and Neutral Safety Switch Connections

For both a Manual transmission and an Automatic Transmission, route the light green Backup Light/Switch wire (circuit 24) and the pink 12 Volt Ignition wire (circuit 39A) to the Backup Light Switch and connect. Polarity doesn't matter.

If you have a Manual Transmission, you will need to connect the purple Neutral Safety Switch wire (circuit 5) and the purple Starter Solenoid wire (circuit 6) together.

If you have an Automatic Transmission, route the purple Neutral Safety Switch wire (circuit 5) and the purple Starter Solenoid wire (circuit 6) to the Neutral Safety Switch and

NOTE: If circuit 5 and circuit 6 are not connected, your Starter Solenoid will not engage, and your Engine will not crank.

wire #	Wire Color	Printing	<u>Description</u>
5	Purple	NEUTRAL SAFETY SWITCH	Start feed from the Ignition Switch to the Neutral Safety Switch or to circuit 6.
6	Purple	STARTER SOLENOID-S	Start circuit from the Neutral Safety Switch or circuit 5 to the Starter Solenoid.
24	Light Green	BACK UP LT SW->LIGHTS	Feed from the Backup Light Switch to the Backup Lights.
39A	Pink	12V IGNITION	12V feed to the Backup Light Switch.

3. Wiper Motor Connector

Plug this 4-way connector to the Wiper Motor Pigtail.

ENGINE CONNECTIONS (see Figure "II" on page 19)

1. Electric Choke

Obtain the tan "ELECTRIC CHOKE" wire (circuit 39C) and route this wire to the Electric Choke and connect. Cut to length, crimp on terminal "C" and insert into connector "B".

Wire # Wire Color Printing Description

39C Tan ELECTRIC CHOKE Feed to the Electric Choke.

2. Engine Sensors

Route the dark blue "OIL PRESSURE SENDER" wire (circuit 31A) to the Oil Pressure Sender, and the dark green "WATER TEMP SENDER" wire (circuit 35A) to the Water Temperature Sender, cut to length, install terminals "C" or "U" (install sleeve "R" first if using "U"). If you are using terminal "C", plug it into connector "F".

Wire #	Wire Color	<u>Printing</u>	<u>Description</u>
31A	Dark Blue	OIL PRESSURE SENDER	Oil Pressure Sender.
35A	Dark Green	WATER TEMP SENDER	Water Temperature Sender.

3. Tachometer

NOTE: This wire is only used if you have an Aftermarket Tachometer.

Obtain the white "COIL -> TACH" wire (circuit 121) and route and connect as follows:

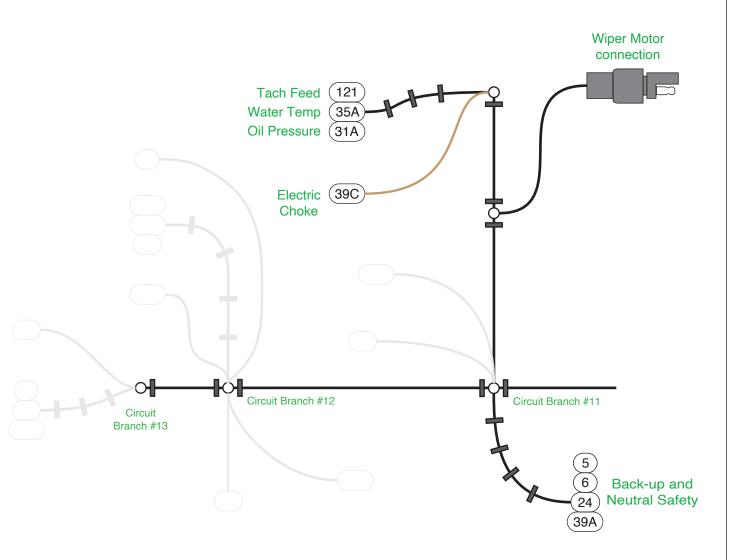
If you have an Aftermarket Ignition Module such as an MSD Module, route the white wire to the module and connect to the Tachometer connection of the module.

If you are using a GM style HEI Distributor, terminal "C" and connector "W" have been provided to make the connection.

If you have a points type Ignition System, route the white wire to the Ignition Coil and connect to the (-) terminal.

Wire #Wire ColorPrintingDescription121WhiteCOIL->TACHTachometer feed wire.







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Figure II (continued, see page 19)

STARTER SOLENOID CONNECTIONS (see Figure "II" on page 19)

1. Start Circuit Solenoid Wire

Route the purple "STARTER SOLENOID – S" wire (circuit 6) to the Starter Solenoid and cut to length, install large sleeve "E" and crimp on ring terminal "S".

Connect to the Starter Solenoid S (start) stud.

Wire # Wire Color Printing Description

6 Purple STARTER SOLENOID-S This is the start circuit.

Start Circuit Resistor Bypass Wire

NOTE: For Ignition Systems that have a Ballast Resistor in the Ignition feed to the Ignition Coil, this wire bypasses that resistor during Crank allowing a higher voltage.

Obtain the yellow **Starter Solenoid Resistor Bypass Wiring Jumper Harness "LL"** and attach the ring terminal to the **"I"** (**ignition bypass**) terminal of the Starter Solenoid. Route the other end of the yellow wire to the Ballast Resistor and cut to length. Obtain the cutoff section of the large pink wire (circuit 3F from Circuit Branch #11, step 7) and double it with the yellow wire, crimp on terminal "**D"** and insert into connector "**B"**. You can now connect to the Ballast Resistor. The other end of the large pink wire can be routed and connected to the **(+)** side of your Ignition Coil.

Starter Solenoid Resistor Bypass Wiring "LL".

Wire # Wire Color Printing Description

Yellow STARTER SOLENOID-R Resistor Bypass wire.

Alternator Connections (see Figure "II" on page 19)

Alternator Output Circuit

Use the 6ga red wire, Mega Fuse, boot, ring terminals, and shrink tube from the 510476 kit. Route from the Mega Fuse to the alternator cut to length and apply ring terminals, shrink tube, boot then connect per the instructions in the 510476 Alternator and Main Power Connection kit.

Wire # Wire Color Printing Description

2 Red no printing Alternator output wire (from 510476 kit).

3. Alternator Exciter Wire

NOTE: This brown wire is only used if you have an Aftermarket Alternator with an internal Voltage Regulator. This is the exciter wire for your Alternator/Voltage Regulator.

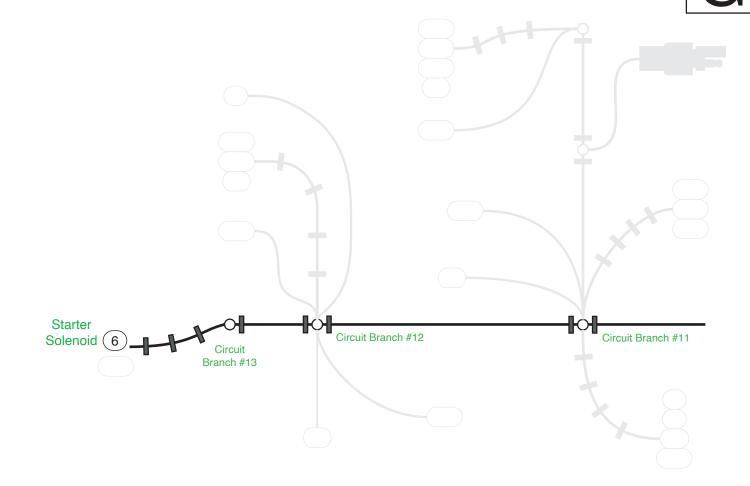
If you are using a 1-wire Alternator (recommended) this brown wire will not be used and should be capped off as it is "hot" when the Ignition Switch is in the "ON or ACC" position.

If not using a 1-wire Alternator, this brown "ALTERNATOR IGN" wire (circuit 4F) in your Dash Harness must be connected to the "Switched or 12V Ignition" terminal on your Voltage Regulator or Alternator according to the manufacturers specifications. An in line diode or resistor may be necessary to eliminate "run on" after being switched off. AAW recommends a Ford Gen 3 Internally Regulated or a 1-wire Alternator.

If you are using a GM "SI" Alternator obtain the **GM "SI" Alternator Exciter Wiring Jumper Harness "NN"**, route the ring terminal end of the **Jumper Harness** "**NN"** through the alternator boot found in the 510476 kit (see Figure A on page 19), and attach it to the Battery stud of the Alternator. Route the brown wire (circuit 4F) from the Dash Harness to the 2-way connector of the **Jumper Harness "NN"**. Crimp on terminal "**C"** to the brown wire and plug into the open cavity of the 2-way connector of the **Jumper Harness "NN"**. Now plug the 2-way connector of the "**NN" Jumper Harness** into the "SI" Alternator. See the connection instructions on page 19, figure A.

Wire # Wire Color Printing Description

2L Red no printing Alternator Battery stud wire in the GM "SI" Alternator Exciter Wiring Jumper Harness.



LL (Starter Solenoid Resistor Bypass Wiring)

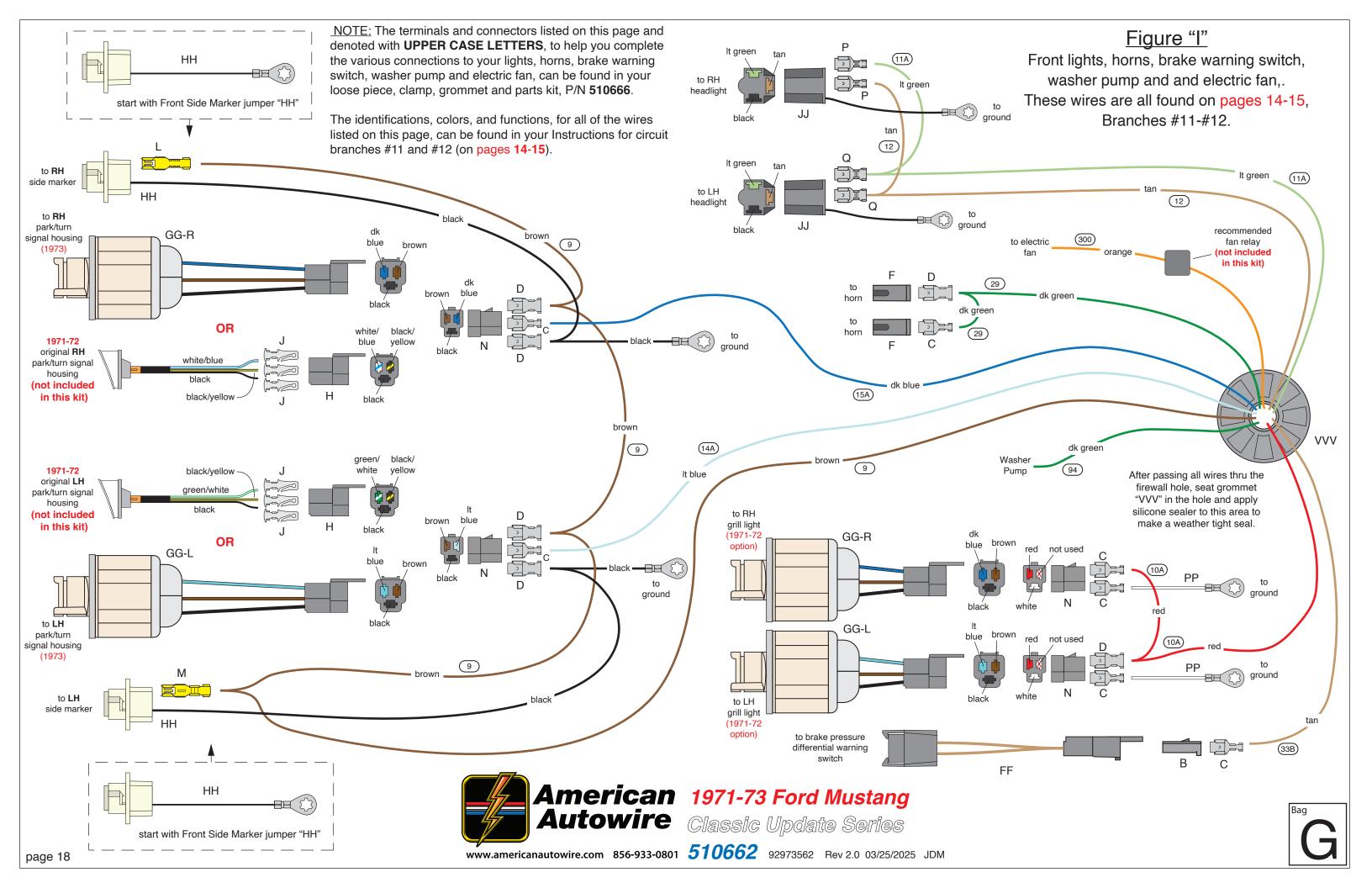


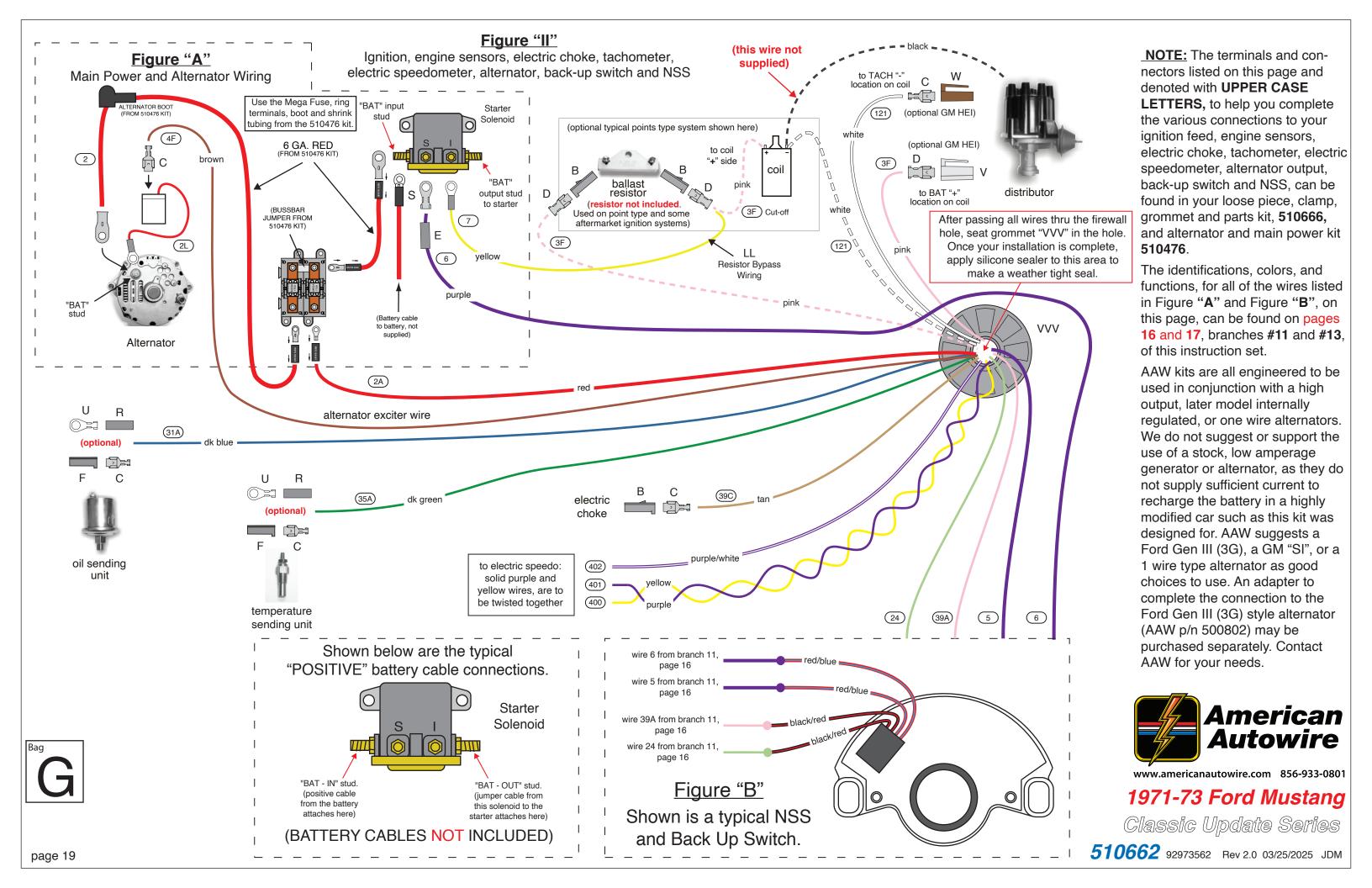


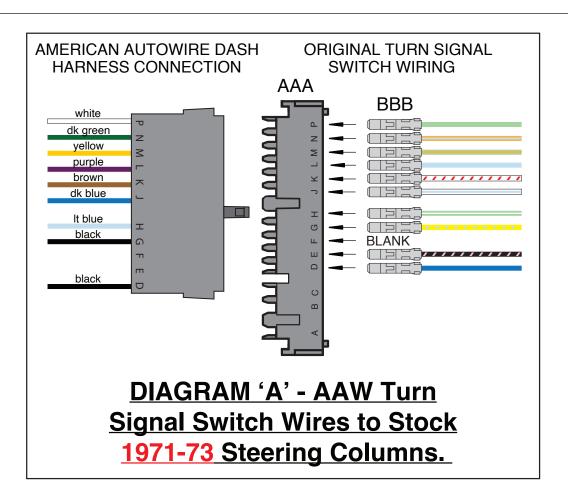
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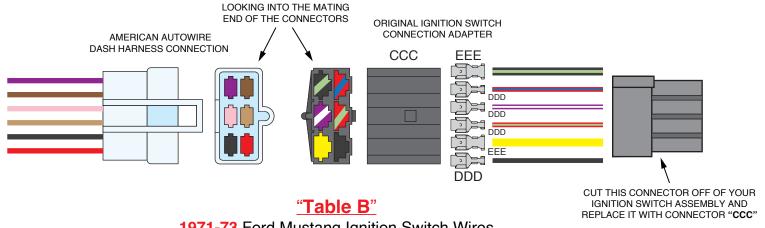
"Table A"

AAW Turn Signal Switch wires to stock 1971-73 Ford Mustang Turn Signal Switch

AAW Wire #	AAW Wire Color	AAW Wire Printing	Connector Cavity AAW	Ford Turn Signal Switch Wire Color
17	White	Brake SW	Р	Light Green
19	Dark Green	Right Rear Turn	N	Orange/Lt Blue
18	Yellow	Left Rear Turn	M	Lt Green/Orange
16	Purple	Turn Switch Feed	L	Lt Blue
27	Brown	Turn SW – Hazard	K	White/Red
15, 15A	Dark Blue	Right Front Turn	J	White/Lt Blue
14, 14A	Light Blue	Left Front Turn	Н	Light Green/White (thin)
28	Black	Horn Relay Ground	G	Yellow/Lt Blue
None	None	None	F	None
None	None	None	Е	Black/Pink
28A	Black	Horn Relay Ground (from Horn Switch)	D	Dark Blue

Note: Remove the original Turn Signal Switch Connector and replace it with the AAW 14-way connector "**AAA**". Crimp on terminal "**BBB**" to each of the original Turn Signal Switch wires and plug them into connector "**AAA**" (see Parts Kit 92971684). Use "**Table A**" above to align the wires. Also, for all of the vehicles, the original design had the Steering Wheel Horn Button switching power for the Horns. With the AAW design, the Horn Button switches the ground wire of the Horn Relay coil.

Note: The Black/Pink Ford wire is for the Key-in Ignition Warning Buzzer and is not used. It can be installed in cavity E or taped back.



1971-73 Ford Mustang Ignition Switch Wires

AAW	AAW	AAW Wire	Wire	
Wire #	Wire Color	Printing	Description	Ford Wire Color
5	Purple	NEUTRAL SAFETY SWITCH	Start	Red/Blue (thin)
4A, E	Brown (double)	IGNITION SW ACCY	12V Accessory Feed	Black/Lt Green (thick)
3E	Pink	12V IGNITION	12V Ignition Feed	Red/Lt Green (thin)
33C, D	Tan	BRAKE LIGHT/SWITCH	Brake Light Prove-out	Purple/White (thin)
150M, N	Black (double)	GROUND	Ground	Black (thin)
2B	Red	12V BATTERY	12V Battery Feed	Yellow (thick)

Note: Be sure to align the Ford wire with the corresponding AAW wire in the 6-way connector "**CCC**". Crimp on terminal "**DDD**" for the thinner wires and terminal "**EEE**" for the thicker wires (see Parts Kit 92971684). The additional thin red/white wire in the original stock Ignition Switch Connector pigtail was used as a Water Temperature light bulb prove-out circuit and will not be used and should be taped back.



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Fuse Values and Locations

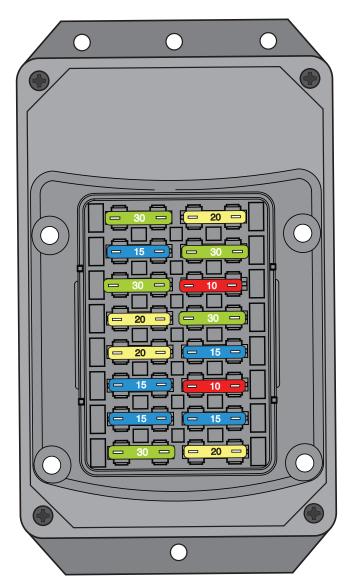
Fuse/Circuit table

Fuse Box lid



Fuse label on inside of Fuse Box lid

Batt - Spare 30A - BAT	9 Wiper 20A - ACC
Clock/Radio 15A - BAT 2	10 Heat/AC 30A - ACC
Power Seat 30A - BAT 3	Radio 10A - ACC
Cigar - Lighter 20A - BAT	12 Engine Fan 30A - ACC
Power Locks 20A - BAT 5	13 Turn 15A - IGN
Stop/Courtesy 15A - BAT	14 Gauges, B/U 10A - IGN
Hazard 7	15 Elec. Choke 15A - IGN
Pwr. Window 30A - IGN	16 Fuel Pump 20A - IGN



Fuse #	Fuse Block Cover Label	Fuse Rating	Description
1	Bat-Spare	30A	Battery feed spare
2	Clock - Bat	15A	Battery feed for a Clock and a Radio.
3	Power Seats	30A	Battery feed for optional Power Seats.
4	Cigar Lighter	15A	Battery feed for Cigar Lighter.
5	Power Locks	15A	Battery feed to Power Locks.
6	Stop / Courtesy	15A	Battery feed for Brake Lights and Courtesy Lights.
7	Hazard	15A	Battery feed for optional Hazard Lights and optional battery feed.
8	Power Window	30A	Ignition feed for optional Power Windows.
9	Wiper	20A	12V Accessory feed for Wiper/Washer system.
10	Heat / AC	30A	12V Accessory feed for Heater/AC System.
11	Radio	10A	12V Accessory "on-off" feed to Radio.
12	Engine Fan	30A	12V Accessory for an optional Electric Fan System, Relay key-on trigger
13	Turn	15A	Ignition feed for the Turn Signals.
14	Gauges, B/U	10A	Ignition feed for Dash Gauges/Warning Lights, and Back Up lamps
15	Electric Choke	15A	Ignition feed for an Electric Choke, ECM Ignition Feed
16	Fuel Pump	20A	Ignition feed for an Electric Fuel Pump





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1971-73 Ford Mustang

Classic Update Series

Classic Update Series

See page 3 for the Standard Cluster connections and page 4 for the Performance Cluster connections. Note that no wires are provided for the Alternator Light or an Ammeter, a Voltmeter is recommended instead.

Connector E - This connector will plug into the mating Connector A of the Dash Harness. Connect the wires as follows:

Wire Color Printing Circuit Number

1. 12V Ignition Feed

Pink **12V IGNITION**

Standard Cluster (see page 3) - This wire provides ignition voltage to the Oil Pressure Warning Lamp, the Temperature Warning Lamp and the Brake Warning Lamp.

Performance Cluster (see page 4) - This wire provides ignition voltage to the Brake Warning Lamp.

Obtain the pink "12V IGNITION" wire (circuit 39) and route this wire to the appropriate Printed Circuit Board (PCB) connector, either Connector

H (page 3 - Standard Cluster) or Connector G (page 4 - Performance Cluster). Cut to length, and crimp on terminal "J".

Or if you are adding Aftermarket Gauges or an Aftermarket Tachometer, crimp on terminal "K" to the pink wire plus a cut off section of the pink wire. Do not use terminal "J".

Insert the pink wire(s) into the PCB Connector. Route the loose end of the pink wire to the Aftermarket device.

2. Dash Illumination Lights

DASH LIGHTS Gray

This wire provides voltage to the Dash Illumination Lights.

Obtain the gray "DASH LIGHTS" wire (circuit 8) and route this wire to the appropriate PCB Connector, cut to length and crimp on terminal "J". Insert the wire into the PCB Connector.

3. Ground Wire

150 Black **GROUND**

This wire provides ground for the Cluster.

Obtain the black "GROUND" wire (circuit 150) and route this wire to the appropriate PCB Connector, cut to length and crimp on terminal "J". Insert the wire into the PCB Connector.

4. Accessory Voltage Feed to the Constant Voltage Regulator (CVR)

no printing

This wire provides the voltage feed to the CVR.

Obtain the brown "no printing" wire (circuit 4) and route this wire to the appropriate PCB Connector, cut to length and crimp on terminal "J". Insert the wire into the PCB Connector.

5. CVR 5 Volt Output Wire

Orange/Black no printing

This wire provides the reduced voltage feed from the CVR to the Oil Pressure Gauge and the Water Temperature Gauge located in the Center

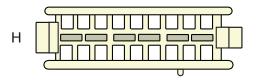
Obtain the orange/ black "no printing" wire (circuit 60) and route this wire to the appropriate PCB Connector, cut to length and crimp on terminal "J". Insert the wire into the PCB Connector.

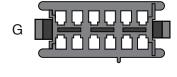
6. Clock Feed Wire - Standard Cluster only (page 2)

CLOCK BAT

This wire provides the 12V Battery voltage feed to the Clock. It is a loose wire and must be plugged into **Connector** "E" first (as shown on page

Obtain the other end of the yellow "CLOCK BAT" wire (circuit 99) and route this wire to PCB Connector "H", cut to length and crimp on terminal "J". Insert the wire into the PCB Connector.













Connector D – This connector will plug into the mating Connector B of the Dash Harness. Connect the wires as follows:

Wire Color Printing Circuit Number

1. High Beam Indicator Light

Light Green HI BEAM INDICATOR LIGHT

11

Obtain the light green "HI BEAM INDICATOR LIGHT" wire (circuit 11) and route this wire to the appropriate PCB Connector, cut to length and crimp on terminal "J". Insert the wire into the PCB Connector.

2. Fuel Gauge

Tan GAS GAUGE 30

This wire is the feed for your High Beam Indicator Light.

This wire is for your Fuel Gauge.

Obtain the tan "GAS GAUGE" wire (circuit 30) and route this wire to the appropriate PCB Connector, cut to length and crimp on terminal "J". Insert the wire into the PCB Connector.

3. Left Turn Light

Light Blue LEFT DASH IND 1

This wire is for your Left Turn Signal Indicator Light.

Obtain the light blue "LEFT DASH IND" wire (circuit 14) and route this wire to the appropriate PCB Connector, cut to length and crimp on terminal "J". Insert the wire into the PCB Connector.

4. Oil Pressure Warning Light - Standard Cluster only (page 3)

Dark Blue OIL PRESSURE SENDER 31

This wire goes to your Oil Sender on your Engine from your Oil Pressure Warning Light. It is a loose wire and must be plugged into **Connector "D"** first (as shown on **page 3**).

Obtain the other end of the dark blue "OIL PRESSURE SENDER" wire (circuit 31) and route this wire to the appropriate PCB Connector, cut to length and crimp on terminal "J". Insert the wire into the PCB Connector.

5. Right Turn Light

Dark Blue RIGHT DASH IND 15

This wire is for your Right Turn Signal Indicator Light.

Obtain the dark blue "RIGHT DASH IND" wire (circuit 15) and route this wire to the appropriate PCB Connector, cut to length and crimp on terminal "J". Insert the wire into the PCB Connector.

6. Brake Warning Light

Tan BRAKE LIGHT/SWITCH 33

This wire goes to your Brake Warning Pressure Differential Switch, your Park Brake, and your Ignition Switch (for the Brake Light prove-out).

Obtain the tan "BRAKE LIGHT/SWITCH" wire (circuit 33) and route this wire to the appropriate PCB Connector, cut to length and crimp on terminal "J". Insert the wire into the PCB Connector.

7. Water Temperature Warning Light - Standard Cluster only (page 3)

Dark Green WATER TEMP SENDER 35

This wire goes to your Water Temperature Sender on your Engine from your Temperature Warning Light. It is a loose wire and must be plugged into **Connector "D"** first (as shown on **page 3**).

Obtain the other end of the dark green "WATER TEMP SENDER" wire (circuit 35) and route this wire to PCB **Connector** "H", cut to length and crimp on terminal "J". Insert the wire into the PCB Connector.

8. Tachometer

White COIL-->TACH 121

This wire is only used with an Aftermarket Tachometer.

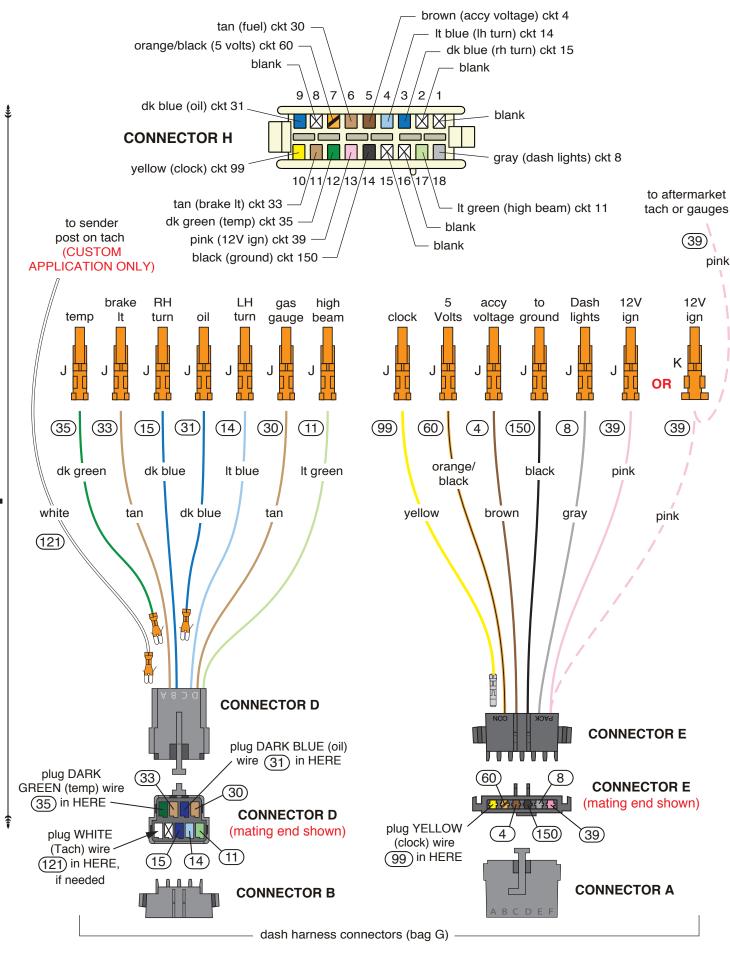
Obtain the loose white "COIL-->TACH" wire (circuit 121) and plug it into **Connector "D"** (see **pages 3 and 4**). Route the other end of this wire to the Aftermarket Tachometer.

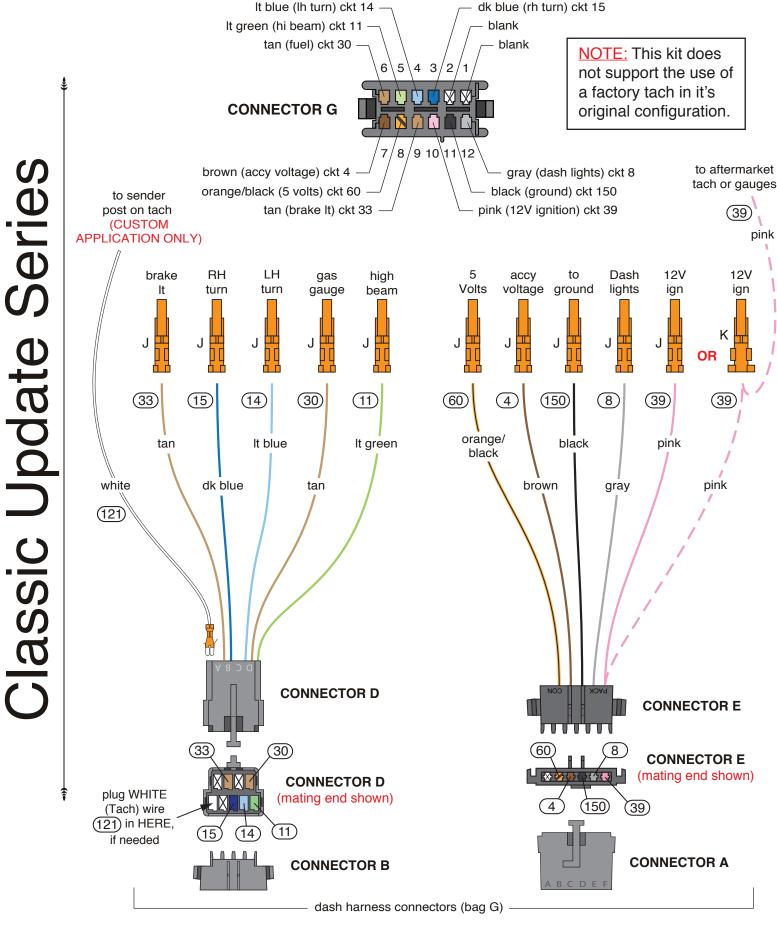
Connector F – This connector will plug into the mating Connector C of the Dash Harness, see page 5 for typical Electric Speedometer connections.

This connector is only used when using an Aftermarket Electric Speedometer. Follow the manufacturer's instructions when installing these wires.

For Typical Aftermarket Gauge Connections, see page 5.

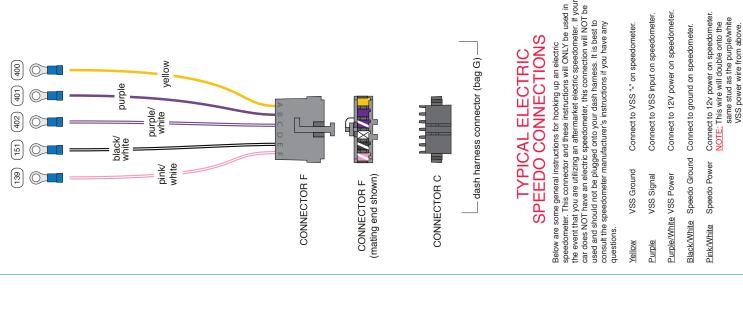
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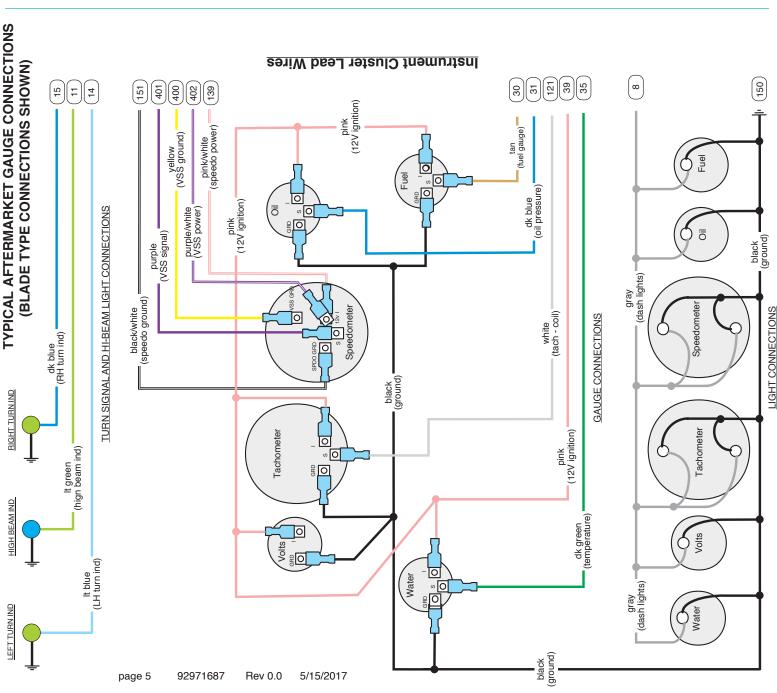




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Classic Update Series





Optional Wires to be Plugged into the Rear Body Connector

Obtain the Rear Body Wiring Harness 510667 in Bag M. If you have an Aftermarket Third Brake Light (light blue wire, circuit 17) or an optional Trunk Light (orange wire circuit 40) plug these loose wire(s) into the 9-way connector of the Body Harness (see page 3). If the wires are not needed, you will NOT need to plug them in. Connect the Rear Body Harness to the Main Dash Harness 510663 in the LH Cowl Side.

Various Pigtail Assemblies

Obtain the Pigtail Assemblies (shown on page 2) from the Parts Kit 92971700.

Route and Connect the Wires (see page 3)

After connecting the 9-way Rear Body Harness connector to the Dash Harness route the Rear Body Harness using the same routing and retention as the original Body Harness.

Third Brake Light (optional) Obtain the loose light blue "THIRD BRAKE LIGHT" wire (circuit 17) and route this wire to the optional Third Brake Light. Connect to the Third Brake Light.

Wire Color Wire Number

Printing THIRD BRAKE LIGHT Light Blue

Obtain the light blue "12V CTSY SW" wire (circuit 53) and route this wire to the original Dome Light Pigtail wire (blue/black). Cut to length, slide on large sleeve "S", and crimp on female bullet terminal "R". If the male bullet connector on the Dome Light Pigtail needs to be replaced, small sleeve "U" and terminal "T" have been provided. Now make the connection.

Printing 12V CTSY SW Wire Color Wire Number

Light Blue

Trunk Light (optional) Obtain the loose orange "12V BATTERY - FUSED" wire (circuit 40) and route this wire to the Trunk Light Pigtail wire (light green/yellow). Cut to length, slide on large sleeve "S", and crimp on female bullet terminal "R". If the male bullet connector on the Trunk Light Pigtail needs to be replaced, small sleeve "U" and terminal "T" have been provided. Now make the connection.

Wire Color **Printing** Wire Number

12V BATTERY – FUSED Orange

Plug the Fuel Sender Jumper Harness "E" to the Fuel Sender. Install Grommet "Q" into the original Fuel Sender Wire Harness Grommet hole. Obtain the tan "GAS GAUGE" wire (circuit 30) and route it through Grommet "Q" and Fuel Gauge Sender over to Jumper Harness "E". Cut to length and crimp on terminal "N" and plug into connector "M" Obtain the black Ground Wire "F" and attach the Ring Terminal end of the wire to a good ground. Route the other end of the black wire through Grommet "Q" and over to connector "M". Cut to length and crimp on terminal "N" and plug into connector "M".

Now make the connection. **Printing GAS GAUGE Wire Number** Wire Color

<u>Left Hand Tail Light Assembly</u> Obtain the yellow "LEFT REAR TURN" wire (circuit 18) and route it to the first LH Tail Light Pigtail "A", cut to length, double it with the cutoff portion of the yellow wire, crimp on terminal "K" and plug into connector "G". Route the loose yellow wire to the second LH Tail Light Pigtail "A", cut to length, crimp on terminal "J" and plug into the second connector "G".

Wire Color Wire Number

LEFT REAR TURN

Right Hand Tail Light Assembly Obtain the dark green "RIGHT REAR TURN" wire (circuit 19) and route it to the first RH Tail Light Pigtail "B", cut to length, double it with the cutoff portion of the dark green wire, crimp on terminal "K" and plug into

Route the loose dark green wire to the second RH Tail Light Pigtail "B", cut to length, crimp on terminal "J" and plug into the second connector "G".

Wire Color Printing Wire Number

RIGHT REAR TURN Yellow

Back-up Lights Obtain the light green "BACK UP LT SW" wire (circuit 24) and route it to the LH Back-up Light Pigtail "C", cut to length, double it with the cutoff portion of the light green wire, crimp on terminal "K" and plug into connector "H".

Note the loose light green wire to the RH Back-up Light Pigtail "C", cut to length, crimp on terminal "J" and plug into the second connector "H".

Wire Color

Printing

Wire Number

BACK UP LT SW **Light Green**

Rear Running Lights This brown wire is the feed to the Side Marker Lights, the Tail Lights, and the License Light. Obtain the brown "REAR RUNNING LIGHTS" wire (circuit 9) and route this wire to the LH Side Marker Pigtail "D". Cut to length, double this wire with the cut off portion, install terminal "P" and plug into connector "M".

Route the loose end of this brown wire to the LH Tail Light Pigtail "A", cut to length, double this wire with the cutoff portion, install terminal "K" and plug into connector "G". Repeat this process for the second Pigtail "A".

Route the loose end of this brown wire to the License Light area, cut to length, double this wire with the cut off portion, slide on large sleeve "S", install female bullet terminal "R". If the male bullet connector of the License Light Pigtail needs to be replaced, small sleeve "U" and terminal "T" have been provided.

Route the loose end of this brown wire to the RH Tail Light Pigtail "B", cut to length, double this wire with the cutoff portion, install terminal "K" and plug into connector "G". Repeat this process for the second Pigtail "B".

Route the loose end of the brown wire to the RH Side Marker Pigtail "D". Cut to length, install terminal "N" and plug into connector "M".

Wire Color Wire Number

REAR KUNNING LIGHTS Brown

Tail Light Ground Wires These ground wires "F" are used to ground the Side Markers, The Tail Light Sockets and the Back-up Light Sockets. Find a good ground location for the ring terminals near the Trunk Latch.

Obtain the Ground Wire "F" and attach the ring terminal to ground near the Trunk Latch. Route this black "GROUND" wire to the LH Tail Light Pigtail "A" nearest to the ground. Cut to length and double with the cutoff portion, crimp on terminal "K" and plug into connector "G".

Route the loose black "GROUND" wire to the LH Back-up Light Pigtail "C", cut to length and double with the cutoff portion, crimp on terminal "K" and plug into connector "H".

Route the loose end of this black wire to the remaining LH Tail Light Pigtail "A", cut to length, double this wire with the cutoff portion, install terminal "K" and plug into connector "G".

Route the loose end of the black wire to the LH Side Marker Pigtail "D". Cut to length, install terminal "N" and plug into connector "M".

Obtain the Ground Wire "F" and attach the ring terminal to ground near the Trunk Latch. Route this black "GROUND" wire to the RH Tail Light Pigtail "B" nearest to the ground. Cut to length and double with the cutoff portion, crimp on terminal "K" and plug into connector "G".

Route the loose black "GROUND" wire to the RH Back-up Light Pigtail "C", cut to length and double with the cutoff portion, crimp on terminal "K" and plug into connector "H".

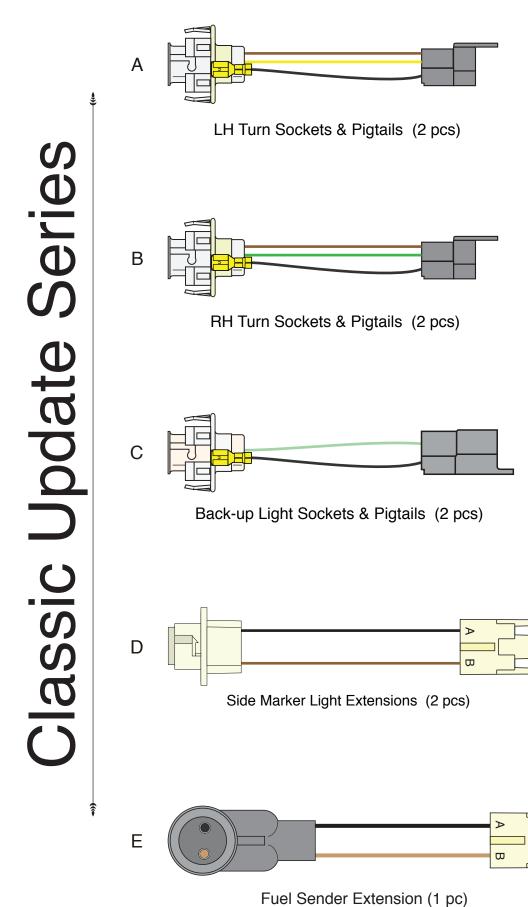
Route the loose end of this black wire to the remaining RH Tail Light Pigtail "B", cut to length, double this wire with the cutoff portion, install terminal "K" and plug into connector "G".

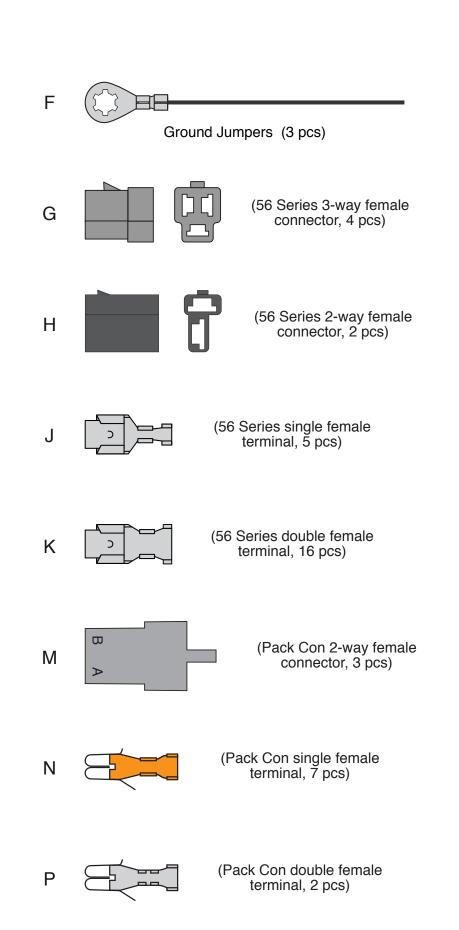
Route the loose end of the black wire to the RH Side Marker Pigtail "D". Cut to length, install terminal "N" and plug into connector "M".



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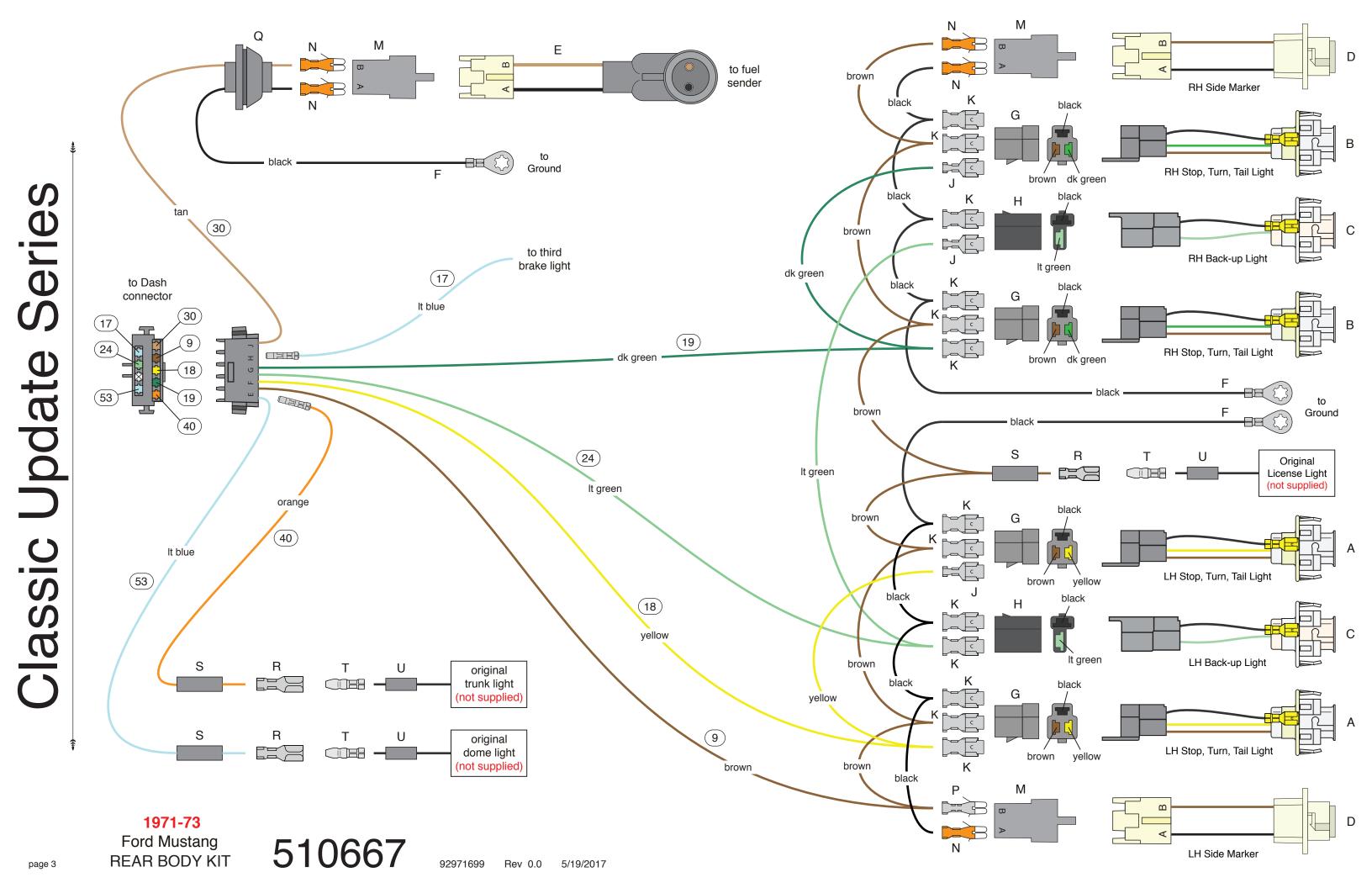
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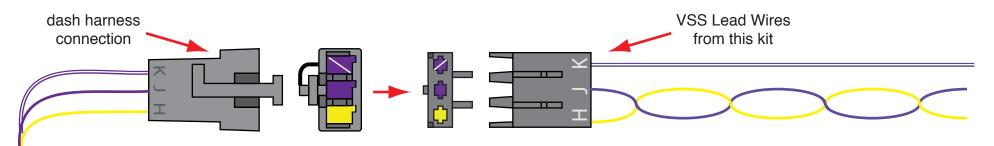
(grommet, 1 1/8" hole, 1 pc) (Single female bullet terminal, 5 pcs) (Large rubber sleeve, 5 pcs) (Single male bullet terminal, 5 pcs) (Small rubber sleeve, 5 pcs)

> 1971-73 Ford Mustang **REAR BODY KIT**



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Electric Speedo VSS extension connection:



If you are using an aftermarket electric speedometer in your vehicle, you will need to connect the vehicle speed sensor (VSS) Lead Wires from this kit to the dash side connection of your dash harness. The yellow and solid purple wires must remain twisted together as shown above. These three wires will need to pass through the firewall or floor of your vehicle down to the vehicle speed sensor unit in the transmission. Generally, the solid purple wire connects to the "signal" lead, the yellow wire connects to the "ground" lead, and the purple/white stripe wire connects to the "12 volt power" lead on the vehicle speed sensor assembly. However, you should consult the directions that came with your gauges, and connect your vehicle speed sensor per the manufacturer's instructions.



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VSS LEAD WIRES

Various Applications
Classic Update Series

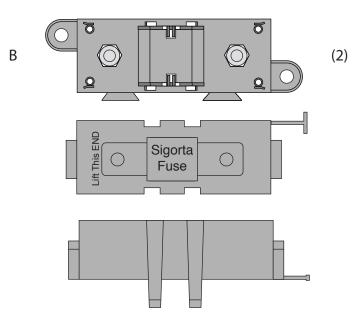
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92972371

Rev 0.0

4/9/2019

(144.0" 6 Gauge charge wire)



(Megafuse body, cover and two M8 x 1.25 nuts / lock washers)

C (2) (175 amp Megafuse) G D (Megafuse jumper) Н Ε (1) (Alternator boot) (1) K (cut into six 1.0" pieces)

- 1. One this page, you will find the wire, fuse bodies, fuses, boot, ring terminals, and shrink tubing (items A through K) that are necessary to connect your alternator and main power feed for your new AAW wiring kit. Please be sure that all of the necessary components are present before starting this portion of your installation. If anything is missing, stop what you are doing and contact AAW at the number listed below right away.
- 2. On page 2, you will find directions for building the 2 Megafuse assemblies (items B,C and D) into one unit.
- 3. On page 3, you will find an overall concept of how to connect the Megafuse assemblies to your starter solenoid, alternator and main power feed of your new wiring system.
- 4. On page 4, you will find tips on building your charging circuit wires and assembling them and the main panel power feed wire to the Megafuse assembles.



(6Ga. starter ring terminal)



(6Ga. megafuse terminal)



(6Ga. alternator terminal)



(10Ga. megafuse terminal)



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PART#

510476



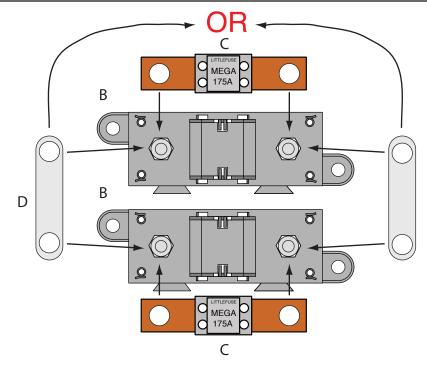
DESCRIPTION:

Alternator and Main Power Connection Kit **Various Applications**

92972153 instruction sheet rev 0.1 6/24/2019

Page 1

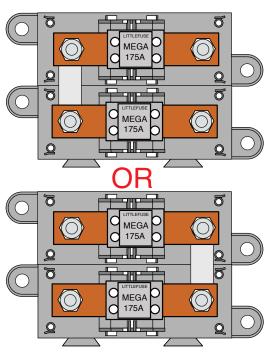
Α



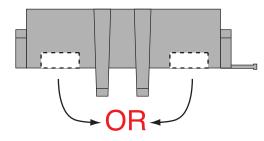
Assembling the (2) Megafuse assemblies

NOTE: Find a suitable place, as close to the battery power source as possible, under the hood of the your vehicle to mount the completed Megafuse assemblies. Keep in mind that you have 12 feet of 6Ga. charging wire, and that the main power feed coming from your panel or bulkhead connection must also be able to reach the assembly.

- 1. Take the two Megafuse bodies and covers (items B) and snap them together. Remove the 4 nuts and lock washers from the studs on the fuse body assemblies.
- 2. Install the Megafuse jumper (item D above) over two of the studs on the Megafuse bodies. It is very important that the jumper MUST BE assembled on the side that is going to connect to your main power connection (starter solenoid or battery feed).
- 3. Notch top cover to clear jumper D as shown at right.
- 4. Snap one 175amp fuse (items C) onto the studs of each of the two Megafuse bodies (items B), over the jumper, then loosely re-attach the 4 nuts and lock washers back onto the assembled Megafuses. The fuse assemblies are ready to install into your vehicle. Page 2



Assembled Megafuses



Notched Cover

PART#

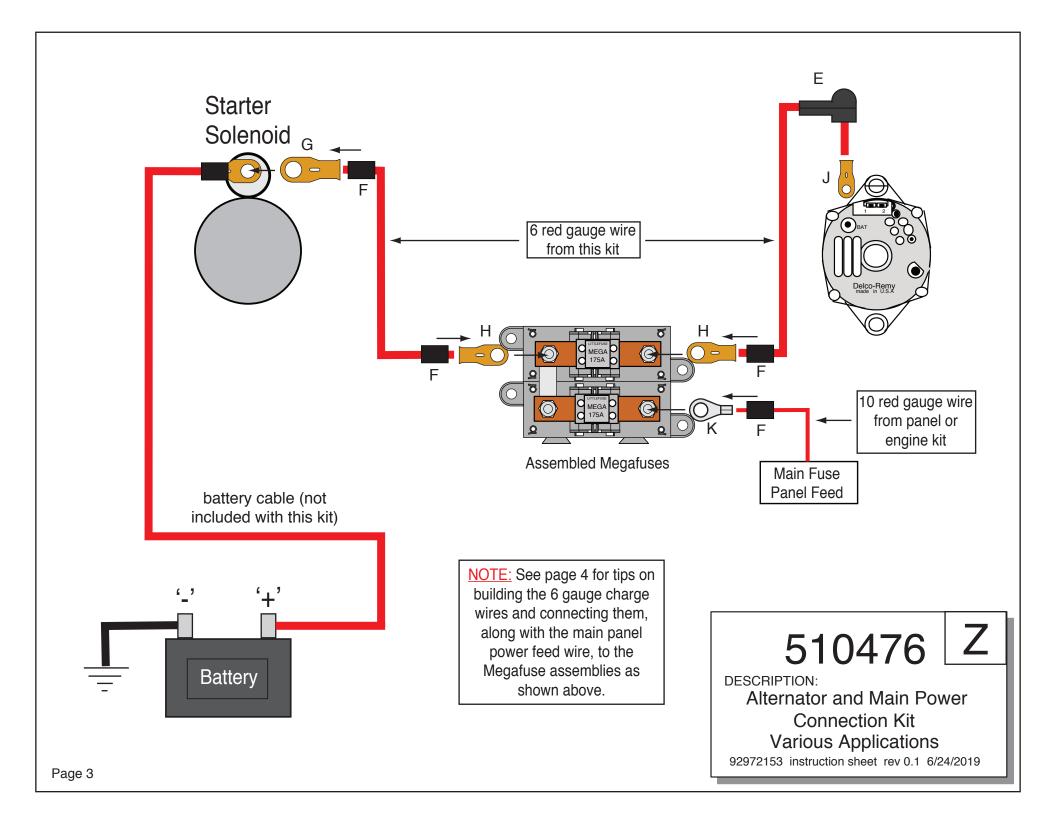
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DESCRIPTION:

Alternator and Main Power
Connection Kit
Various Applications

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Building the 6Ga. charge wires and connecting them and the main panel power feed wire to the Megafuse assemblies:

NOTE: Make sure that your battery is disconnected! You will need to install the preassembled Megafuses from page 2 in your vehicle to start this part of the installation.

- 1. Pre-cut item F shrink tubing into (6) 1.00" 1.25" pieces.
- 2. Take the 12-foot piece of 6Ga. red wire from this kit and route it from your starter (or other battery feed) over to the area where you have mounted your Megafuse and cut it to length. Strip the insulation on each end back 1/2". Install 2 pieces of shrink tubing F onto the wire. At the starter end, crimp and solder (1) of terminal G onto the wire. At the Megafuse end, crimp and solder (1) of terminal H onto the wire. Slide the shrink tubing over the terminals and heat it up to shrink it down.
- 3. Take the remaining portion of the 12-foot piece of 6Ga. red wire from this kit and route it from your alternator over to the area where you have mounted your Megafuse and cut it to length. Strip the insulation on each end back 1/2". Install 1 piece of shrink tubing F onto the wire. At the alternator end, slip on boot E as shown on page 3, then crimp and solder (1) of terminal J onto the wire. At the Megafuse end, crimp and solder (1) of terminal H onto the wire. Slide the shrink tubing over terminal H and heat it up to shrink it down.
- 4. Take the 10Ga. red main power feed wire from your engine or panel sub-kit and route it over to the area where you have mounted your Megafuse and cut it to length. Strip the insulation back 3/8". Install 1 piece of shrink tubing F onto the wire, then crimp and solder (1) of terminal K onto the wire.
- 5. Remove the 4 loosely tightened nuts and lock washers from the assembled Megafuses, then using the drawing on page 3 as a guide, install your pre-assembled wires from steps 2-4 above. Re-install the 4 nuts and lock washers onto the assembled Megafuses and tighten them down. This part of your installation is now complete.

510476 | Z

DESCRIPTION:

Alternator and Main Power Connection Kit **Various Applications**

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