

BW940

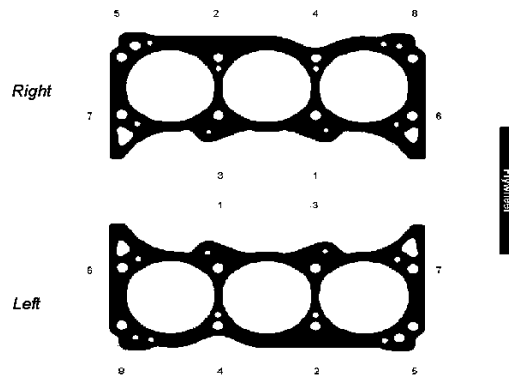
Torque Specifications (Nm)

Cylinder head bolts are torque to yield and must be replaced.

All Bolts

Stage	1	34
	2	+90° Ref Assembly Instructions
	3	81

Torque Sequence



Special Assembly Information

If 81Nm is achieved whilst turning through 90° during stage 2, stop tightening that particular bolt.

Arrows on head gasket should point to the REAR of engine.